PCT

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6 : **C09K 11/06, G01N 21/64**	**A1**	(11) International Publication Number: **WO 99/51702** (43) International Publication Date: 14 October 1999 (14.10.99)

(21) International Application Number: PCT/US99/07627

(22) International Filing Date: 7 April 1999 (07.04.99)

(30) Priority Data:
198 15 659.6   8 April 1998 (08.04.98)   DE
60/083,820   1 May 1998 (01.05.98)   US

(71)(72) Applicant and Inventor: TERPETSCHNIG, Ewald, A. [AT/US]; 1063 Morse Avenue #17–107, Sunnyvale, CA 94089 (US).

(74) Agent: ABNEY, James, R.; Kolisch, Hartwell, Dickinson, McCormack & Heuser, Suite 200, 520 S.W. Yamhill Street, Portland, OR 97204 (US).

(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published
With international search report.
Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: LUMINESCENT COMPOUNDS

(57) Abstract

    Luminescent compounds, reactive intermediates used to synthesize luminescent compounds, and methods of synthesizing and using luminescent compounds. These compounds may be based on squaric, croconic, and rhodizonic acid, and their analogs, among others.

LUMINESCENT COMPOUNDS

Cross-References to Related Applications

This application is based upon and claims benefit under 35 U.S.C. §
119 and other applicable national and international law of the following patent
applications, each of which is incorporated herein by reference: Deutsches
Patentamt Application Serial No. 198 15 659.6, filed April 8, 1998 in the
German Patent Office, entitled REAKTIVE QUADRATSÄURE- UND
CROCONSÄURE-FARBSTOFFE ALS MARKER FÜR BIOMOLEKÜLE UND
ARZNEISTOFFE, and naming Ewald Terpetschnig as inventor; and U.S.
Provisional Patent Application Serial No. 60/083,820, filed May 1, 1998.

This application incorporates by reference the following publications:
JOSEPH R. LAKOWICZ, PRINCIPLES OF FLUORESCENCE SPECTROSCOPY (1983);
RICHARD J. LEWIS, SR., HAWLEY'S CONDENSED CHEMICAL DICTIONARY (12th ed.
1993).

Field of the Invention

The invention relates to luminescent compounds, and more particularly to
luminescent compounds based on squaric, croconic, or rhodizonic acid, among
others.

Background of the Invention

A luminescent compound, or luminophore, is a compound that emits
light. A luminescence method, in turn, is a method that involves detecting light
emitted by a luminophore, and using properties of that light to understand
properties of the luminophore and its environment. Luminescence methods may
be based on chemiluminescence and/or photoluminescence, among others, and
may be used in spectroscopy, microscopy, immunoassays, and hybridization
assays, among others.

Photoluminescence is a particular type of luminscence that involves
the absorption and subs quent re-emission of light. In photoluminescence, a
luminophore is excited from a low-energy ground state into a high r-energy

excit d stat by the absorption of a photon of light. The energy associated with this transition is subsequently lost through one or more of several mechanisms, including production of a photon through fluorescence or phosphorescence.

Photoluminescence may be characterized by a number of parameters, including extinction coefficient, excitation and emission spectrum, Stokes' shift, luminescence lifetime, and quantum yield. An extinction coefficient is a wavelength-dependent measure of the absorbing power of a luminophore. An excitation spectrum is the dependence of emission intensity upon the excitation wavelength, measured at a single constant emission wavelength. An emission spectrum is the wavelength distribution of the emission, measured after excitation with a single constant excitation wavelength. A Stokes' shift is the difference in wavelengths between the maximum of the emission spectrum and the maximum of the absorption spectrum. A luminescence lifetime is the average time that a luminophore spends in the excited state prior to returning to the ground state. A quantum yield is the ratio of the number of photons emitted to the number of photons absorbed by a luminophore.

Luminescence methods may be influenced by extinction coefficient, excitation and emission spectra, Stokes' shift, and quantum yield, among others, and may involve characterizing fluorescence intensity, fluorescence polarization (FP), fluorescence resonance energy transfer (FRET), fluorescence lifetime (FLT), total internal reflection fluorescence (TIRF), fluorescence correlation spectroscopy (FCS), fluorescence recovery after photobleaching (FRAP), and their phosphorescence analogs, among others.

Luminescence methods have several significant potential strengths. First, luminescence methods may be very sensitive, because modern detectors, such as photomultiplier tubes (PMTs) and charge-coupled devices (CCDs), can detect very low levels of light. Second, luminescence methods may be very selectiv , because th lumin scence signal may come almost exclusively from the luminophore.

3

D spite th se potential strengths, lumin scence methods suff r from a number of shortcomings, at least some of which relate to the luminophore. For example, the luminophore may have an extinction coefficient and/or quantum yield that is too low to permit detection of an adequate amount of light. The luminophore also may have a Stokes' shift that is too small to permit detection of emission light without significant detection of excitation light. The luminophore also may have an excitation spectrum that does not permit it to be excited by wavelength-limited light sources, such as common lasers and arc lamps. The luminophore also may be unstable, so that it is readily bleached and rendered nonluminescent. The luminophore also may have an excitation and/or emission spectrum that overlaps with the well-known autoluminescence of biological and other samples; such autoluminescence is particularly significant at wavelengths below about 600 nm. The luminophore also may be expensive, especially if it is difficult to manufacture.

Summary of the Invention

The invention provides photoluminescent compounds, reactive intermediates used to synthesize photoluminescent compounds, and methods of synthesizing and using photoluminescent compounds, among others.

The compounds relate generally to the following structure:
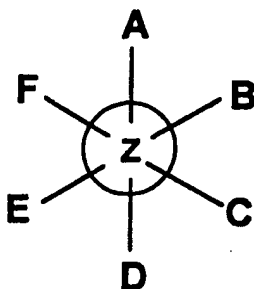
Here, Z is a four, five, or six-member aromatic ring, and A, B, C, D, E, and F are substitu nts of Z, where F is absent when Z is a fiv -member ring, and where E and F are absent when Z is a four-member ring. Generally, A, B, C,

4

D, E, and F may be pr sent in any order, although th order may be limited in certain embodiments.

A, B, C, D, E, and F are selected from a variety of elements and groups, including but not necessarily limited to O, S, Se, Te, $C(R^a)(R^b)$, $N-R^c$, $N(R^d)(R^e)$, W^1, and W^2.

W^1

W^2
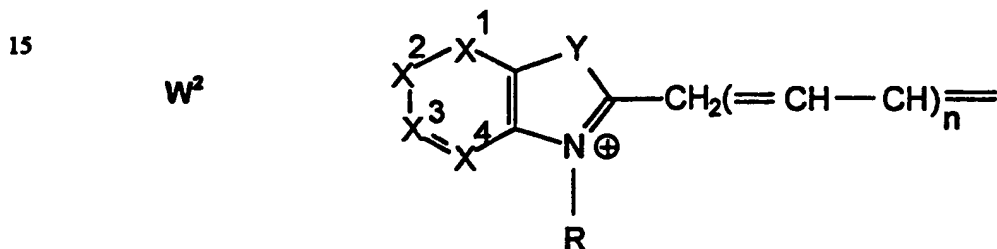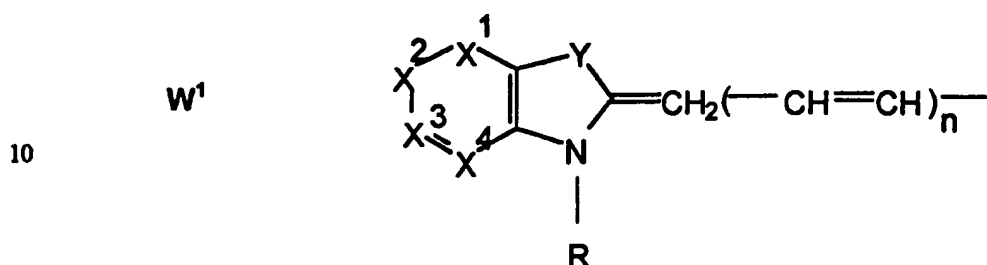
The components R^a, R^b, R^c, R^d, R^e, n, X^1, X^2, X^3, X^4, and Y are defined in detail in the Detailed Description. However, generally, each compound includes at least one of W^1 or W^2, with the preferred synthetic precursors including one, and the preferred photoluminescent compounds including two. In some embodiments, the compound includes at least one S. In other embodiments, the compound includes at least one heteroatom in X^1 through X^4 of W^1 or W^2. In yet other embodiments, the compound includes a reactive group and/or a carrier. In yet other embodiments, A, B, C, D, E, and F are chosen so that the compound is photoluminescent.

Th methods r late generally to the synthesis and/or use of photoluminescent compounds, especially those described abov .

The nature of th   invention will be understood mor   readily after consideration of the drawing, chemical structures, and detailed description of the invention that follow.

Brief Description of the Drawing

Figure 1 is a graph showing excitation (dotted line) and emission (solid line) spectra for **(13)**-HSA in phosphate-buffered saline (PBS).

Abbreviations

The following abbreviations, among others, may be used in this application:

BSA	bovine serum albumin
Bu	butyl
DCC	dicyclohexylcarbodiimide
DMF	dimethylformamide
D/P	dye-to-protein ratio
Et	ethyl
g	grams
h	hours
HSA	human serum albumin
hCG	human chorionic gonadotropin
L	liters
m	milli (10^{-3})
M	molar
Me	methyl
mol	moles
M.P.	melting point
n	nano (10^{-9})
NHS	N-hydroxysuccinimide
NIR	near infrared region
PBS	phosphate-buff r saline

Prop	propyl
TMS	tetramethylsilane
TSTU	N, N, N′, N′-tetramethyl(succinimido)uronium tetrafluoroborate
μ	micro (10^{-6})

## Detailed Description of the Invention

The invention relates generally to photoluminescent compounds and their synthetic precursors, and to methods of synthesizing and using such compounds. These photoluminescent compounds may be useful in both free and conjugated forms, as probes, labels, and/or indicators. This usefulness may reflect in part enhancement of one or more of the following: quantum yield, Stokes' shift, extinction coefficients, and photostability. This usefulness also may reflect excitation and emission spectra in relatively inaccessible regions of the spectrum, including the red and near infrared.

The remaining discussion includes (1) an overview of structures, (2) an overview of synthetic methods, and (3) a series of illustrative examples.

Overview of structures

The photoluminescent compounds and their synthetic precursors generally comprise the following structure:
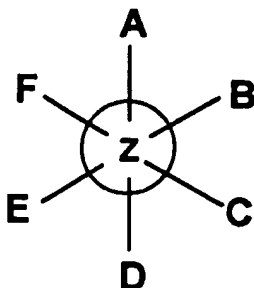
Here, Z is a four, five, or six-member aromatic ring, and A, B, C, D, E, and F are substituents of Z, wher   F is absent if Z is a fiv -member ring, and where

E and F are absent if Z is a six-member ring. A, B, C, D, E, and F may be singly or doubly bonded to Z.

Ring Z may take a variety of forms. Preferred rings are based on four-member squaric acid, five-member croconic acid, and six-member rhodizonic acid, and/or their analogs, with substitutions as described below.

Substituents A, B, C, D, E, and F also may take a variety of forms. Preferred substituents include O, S, Se, Te, $C(R^a)(R^b)$, $N-R^c$, $N(R^d)(R^e)$, W^1, and W^2. R^a, R^b, and R^c may be selected from the group consisting of aliphatic, heteroatom-substituted aliphatic, polyether, aromatic, reactive aliphatic, and reactive aromatic groups, among others. R^d and R^e may be selected from the group consisting of carbonic acid, cyano, carboxamide, carbonic ester, and aliphatic amine groups, among others.

W^1 and W^2 may include the following structures, among others:

W^1

W^2
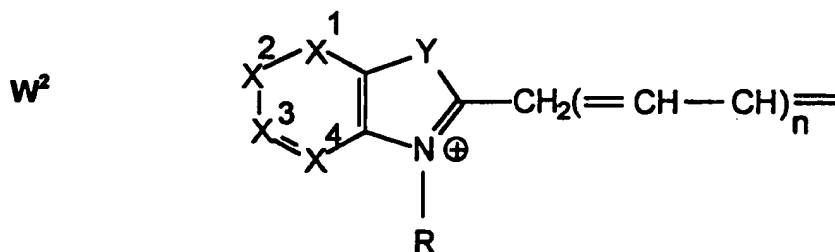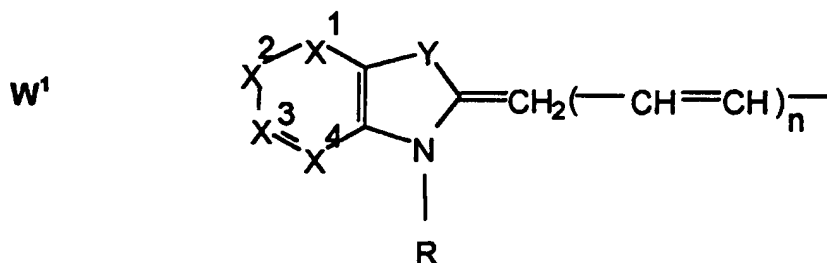
For each of W^1 and W^2, the variables n, Y, R, and X^1 through X^4 generally may b d fined independently, as follows. n may be 0, 1, or 2. Y may be O, S, Se, Te, $N-R^f$, and $C(R^g)(R^h)$. R^f may H, aliphatic groups, alicyclic groups, aromatic groups, and reactive aliphatic groups, among others. R^g and R^h may

8

be aliphatic and r active aliphatic groups, among others. R may be H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more reactive groups capable of covalent attachment to a carrier, and ionic

5   substituents capable of increasing the hydrophilicity of the entire compound, among others. Finally, X^1, X^2, X^3, and X^4 may be N, O, S, and C-R^l. R^l may be H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more reactive groups capable of covalent attachment to a carrier, ionic

10 substituents capable of increasing the hydrophilicity of the entire compound, parts of a condensed aromatic or heterocyclic ring, and parts of a substituted condensed aromatic or heterocyclic ring, among others. The substituents on the substituted rings may be chosen quite broadly, and may include the various component listed above, among others.

15

Photoluminescent compounds. In the photoluminescent compounds, B and C are typically chosen from W^1 and/or W^2, and A, B, C, D, E, and F typically are present in any order. If B and C are adjacent, then each of B and C is W^1, and each of A, D, E, and F is neutral. If B and C are separated by

20 one of A, D, E, or F, then one of B and C is W^1, one of B and C is W^2, and one of A, D, E, and F is negatively charged. If B and C are separated by two of A, D, E, and F, which is possible only in the six-member ring, then each of B and C is W^2, and each of A, D, E, and F is neutral.

Representative structures for the photoluminescent compounds are

25 shown below, where W^1 and W^2 represent the structures defined above, and where V^1 through V^4 represent the structures A, D, E, and F as defined above, in any order.

9
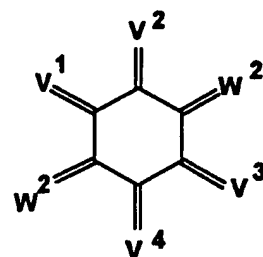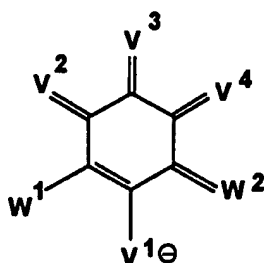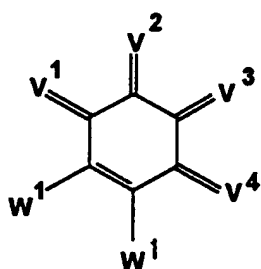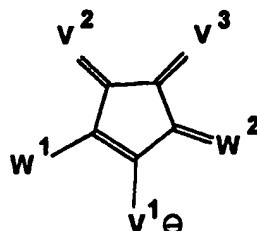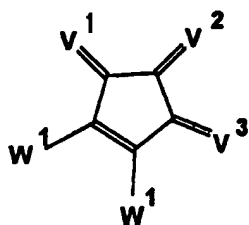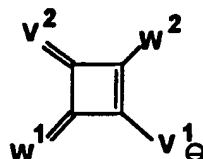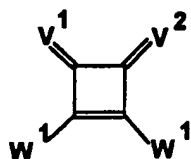
Depending on the embodiment, A, B, C, D, E, and F may be subject to additional limitations. In some embodiments, the compound also includes at least one of S, Se, Te, and $C(R^a)(R^b)$. In other embodiments, the compound also includes at least one heteroatom in X^1 through X^4 of W^1 or W^2. In yet other embodiments, the compound also includes a reactive group and/or a carrier.

Synthetic precursors. In the synthetic precursors, B typically is one of W^1 and W^2, and C is analogous to D, E, and F. A representative precursor in which Z is a four-member ring is shown below.
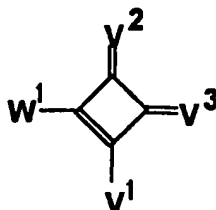
Here, V^1 may be O⁻, S⁻, OH, SH, OR (Me, Et, i-Prop, Butyl, etc.), SR, NRH, NRR; and [C(R)(R)]⁻, among others, where R may be CN, COOH,C(=O)NHR, COOEt, COOCH$_3$, among others. V^2 and V^3 may be O, S, NR, and CRR, among others, where R may be CN, COOH, C(=O)NHR, and COOEt, among others.

Analogous precursors in which Z is a five or six-member ring also may be used.

Tandems. Luminescent compounds in accordance with the invention also may involve pairs, triplets, and higher numbers of compounds conjugated together to form a single compound. Such "tandems" may be used to obtain alternative spectral properties, such as enhanced Stokes' shifts. Such tandems also may be used in energy transfer. Such tandems also may be used for other purposes. Some potential combinations are drawn below, where A, B, C, D, E, F, and Z have their usual meanings, and U represents a cross-link, such as formed by a reactive compound. Z and each substituent may be chosen independently for each component of a tandem.
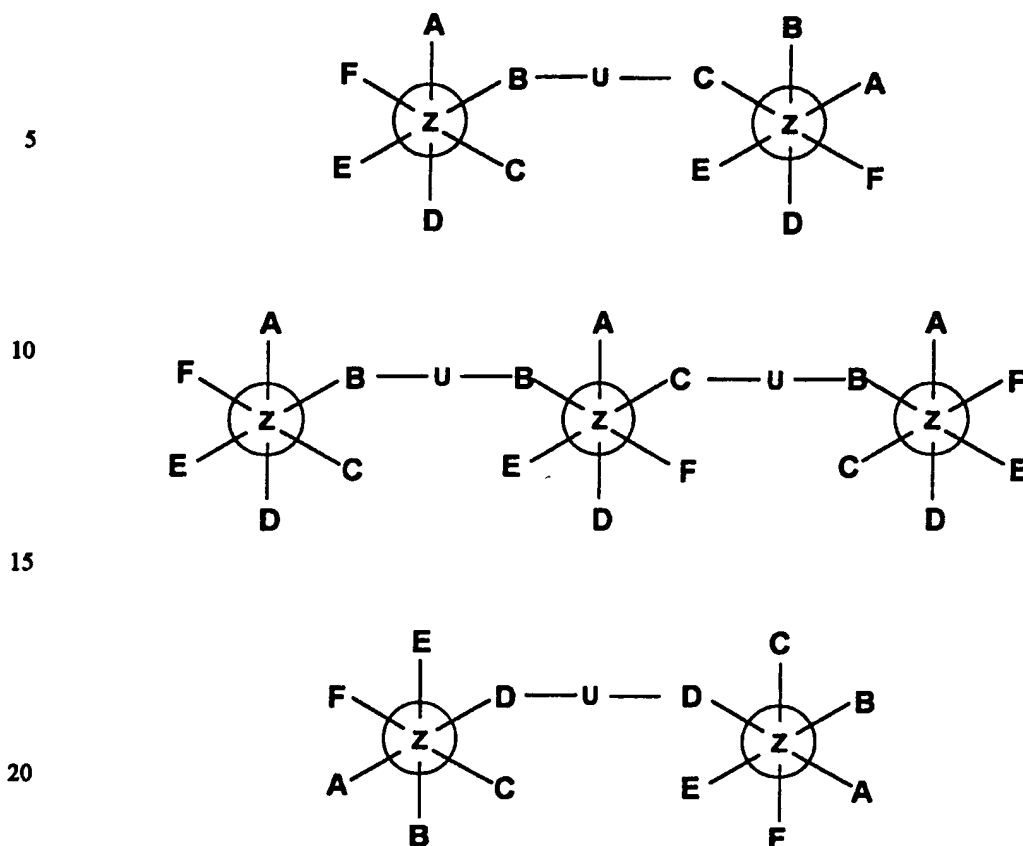
Carrier groups. The photoluminescent compound and/or its synthetic precursors may be covalently or noncovalently associated with one or more carrier groups. Covalent association may occur through various mechanisms, including a reactive group, and may involve a spacer for separating the photoluminescent compound or precursor from the carrier. Noncovalent association also may occur through various mechanisms, including incorporation of the photoluminescent compound or precursor into or onto a matrix, such as a bead or surface, or by nonspecific interactions, such as hydrogen bonding, ionic bonding, or hydrophobic interactions. Carriers may include any suitable reaction or binding partner, among others, including polypeptid s, polynucleotides, beads, microplate w ll surfaces, and other solid surfaces.

12

Reactive groups. The substituents of Z may include one or more reactive groups, where a reactive group generally is a group capable of forming a covalent attachment with another molecule or substrate. Such other molecules or substrates may include proteins, carbohydrates, nucleic acids, and plastics, among others. Reactive groups vary in their specificity, preferentially reacting with particular functionalities. Thus, reactive compounds generally include reactive groups chosen preferentially to react with functionalities found on the molecule or substrate with which the reactive compound is intended to react.

The following reactive groups, among others, may be used in conjunction with the photoluminescent compounds and reactive intermediates described here:

a)   N-hydroxysuccinimide esters, isothiocyanates, and sulfonylchlorides, which form stable covalent bonds with amines, including amines in proteins and amine-modified nucleic acids

b)   Iodoacetamides and maleimides, which form covalent bonds with thiol-functions, as in proteins

c)   Carboxyl functions and various derivatives, including N-hydroxybenztriazole esters, thioesters, p-nitrophenyl esters, alkyl, alkenyl, alkynyl, and aromatic esters, and acyl imidazoles.

d)   Alkylhalides, including iodoacetamides and chloroacetamides

e)   Hydroxyl groups, which can be converted into esters, ethers, and aldehydes

f)   Aldehydes and ketones and various derivatives, including hydrazones, oximes, and semicarbozones

g)   Isocyanates, which react with amines

h)   Activated C=C double-bond-containing groups, which can react in a Diels-Alder reaction to form stable ring systems under mild conditions

i)   Thiol groups, which can form disulfide bonds and react with alkylhalides (iodoacetamid)

j)   Alkenes, which can undergo a Michael addition with thiols, e.g., maleimid   reactions with thiols

k)   Phosphoamidites, which can be used for direct labeling of nucleosid s, nucleotides, and oligonucleotides, including primers on a solid support

R groups. The R groups associated with the various substituents of Z may include any of a number of groups, as described above, including but not limited to alicyclic groups, aliphatic groups, aromatic groups, and heterocyclic rings, as well as substituted versions thereof.

Alicyclic groups include groups of organic compounds characterized by arrangement of the carbon atoms in closed ring structures sometimes resembling boats, chairs, or even bird cages. These compounds have properties resembling those of aliphatics and should not be confused with aromatic compounds having the hexagonal benzene ring. Alicyclics comprise three subgroups: (1) cycloparaffins (saturated), (2) cycloolefins (unsaturated with two or more double bonds), and (3) cycloacetylenes (cyclynes) with a triple bond. The best-known cycloparaffins (sometimes called naphthenes) are cyclopropane, cyclohexane, and cyclopentane; typical of the cycloolefins are cyclopentadiene and cyclooctatetraene. Most alicyclics are derived from petroleum or coal tar, and many can be synthesized by various methods.

Aliphatic groups include groups of organic compounds characterized by straight- or branched-chain arrangement of the constituent carbon atoms. Aliphatic hydrocarbons comprise three subgroups: (1) paraffins (alkanes), which are saturated and comparatively unreactive; (2) olefins (alkenes or alkadienes), which are unsaturated and quite reactive; and (3) acetylenes (alkynes), which contain a triple bond and are highly reactive. In complex structures, the chains may be branched or cross-linked.

Aromatic groups include groups of unsaturated cyclic hydrocarbons containing one or more rings. A typical aromatic group is benzene, which has a 6-carbon ring containing three double bonds. Most aromatics are highly reactive and chemically versatile. Most aromatics are derived from petroleum and coal tar. Some 5-membered cyclic compounds, such as the furan group (heterocyclic), are analogous to aromatic compounds.

Heterocyclic rings include closed-ring structures, usually of either 5 or 6 members, in which one or more of the atoms in the ring is an element other than carbon, e.g., sulfur, nitrogen, etc. Examples include pyridine, pyrole, furan, thiophene, and purine.

Overview of synthesis and characterization

The synthesis of photoluminescent compounds according to the invention typically is achieved in a multi-step reaction, starting with the synthesis of a methylene base. The synthesis of suitable bases may proceed based on literature or novel methods. Generally, the spectral properties of the photoluminescent compounds, including excitation and emission wavelength, are strongly dependent on the type of methylene base used. Typical starting materials include benzindoles, benzoselenzoles, benzoxazoles, benzimidazoles, etc., and squaric acid. Squaric acid is a dibasic acid that undergoes a series of nucleophilic substitution reactions with various reagents, including amines, phenols, and CH-acidic compounds such as 1,2,3,3-tetramethl-benzindole. The squaraine bridge in the resulting compounds stabilizes the conjugated chain and shifts the excitation and emission wavelength of these dyes to the red as compared to cyanine-based dyes. In particular, the exchange of the oxygen in the squaraine moiety by sulfur or a methylen ($=CR_2$)-functionality is shown here to be a pathway to a new group squaraine dyes with useful fluorescence properties.

In the examples that follow this section, the synthesis and spectral characterization of several long-wavelength fluorescent labels based on squaraine and other dyes is presented, including some reactive versions. These dyes may include a cyanine-type chromophore and a squarate bridge. To achieve water-solubility, sulfonic acid or other groups may be introduced into the heterocyclic ring systems, and to permit covalent attachment to proteins, reactive N-hydroxy-succinimide ester (NHS ester) or other forms may be synth sized. To modify the spectral prop rti s of th dyes, sulfo- and dicyanom thyl n-substituted v rsions of the squaraines were synth sized and tested for their potential use for labeling of biopolymers. The squaraine-based

markers xhibit lower quantum yields in water ($\phi = 0.15$) and very high quantum yields ($\phi = 0.5 - 0.7$) when bound to biomolecules. The absorption and emission wavelengths can be tuned by substitution of the squaraine ring or by introducing heteroatoms into the heterocyclic moiety. Thus, the indolenine-squaraines and thiosquaraines absorb around 635 to 640 in water and at approximately 645 to 650 nm when bound to proteins. The absorption and emission spectra of benzothiazolium and benzoselenzolium squaraines on the other hand are shifted towards longer wavelengths. Typical emission wavelengths for such squaraine dyes are around 680 nm to 690 nm for benzothiazole dyes and beyond 700 nm for benzoselenzole derivatives. Importantly, the Stokes' shift increases in these longer wavelength-emitting dyes, which ultimately increases the sensitivity of a fluorescent measurement.

The resulting dyes show absorption and emission maxima beyond 600 nm and their wavelength can be tuned by changing the heterocyclic moiety and/or the substitution on the squaraine ring system. The Stokes' shift of the sulfur or methylene derivatives of symmetric squaraines (9), (13), and (15) is increased more than 2.5 times relative to the Stokes' shift of the analogous oxygen-containing squaraines (8) and (3b). In addition, the replacement of C=O by C=C or C=S in example (15) or example (9) results in a bathochromic shift of both, the absorption and the emission properties of these dyes. A further increase of the Stokes' shift can be achieved by introducing asymmetry into the molecule. Thus, the asymmetric versions (13) and (15) are expected to have even higher Stokes' shifts.

Various methods may be used for synthesizing dithiosquaraine dyes.

In one approach, dithio-squaraine dyes are synthesized from their oxygen analogs, using P_2S_{10} as a reagent.

In another approach, described in Example 5, a dithiosquaraine dye is synthesized using a 1,3,3-trimethyl-2-indolinylidene methyl-substituted squaraine that is allowed to react with P_4S_{10}. The dithiosquaraine could be synthesized in sufficient yield using 1.2 equivalents of P_4S_{10}. Elemental analysis and absorption and emission spectral data were used to characterize the

16

reaction product, which showed bright emission with a Stokes' shift of 49 nm in chloroform.

In yet another approach, an asymmetric squaraine dye was synthesized and reacted with P_4S_{10} using pyridine as solvent. After reacting the squaraine compound with P_4S_{10}, a new long-wavelength emitting compound was isolated. The absorption and emission spectral properties were clearly distinguishable from those of the parent oxo derivative. The exchange of oxygen for sulfur in dye (11) led to a 14-nm increase of the Stokes' shift, resulting in a total shift of 37 nm. An increased Stokes' shift results in improved sensitivity for fluorescence measurements, due to better separation of the excitation and emission maxima, allowing the molecules to be excited at their absorbance maximum, rather than at shorter wavelengths with lower extinction coefficients.

All attempts to synthesize the thio-analogues of sulfonato-squaraine derivatives using P_4S_{10} or Lawessons Reagent failed. A number of deep blue colored products were obtained, but their purification appeared to be very difficult. The route using dithiosquaric acid disodium salt as a starting material appeared to be more successful. This starting material was synthesized in a two-step reaction from squaric acid using DMF and aminophenol and subsequently sodium hydrogen sulfide as reagents. Using dithiosquaric acid as starting material, the dithio-analogue of the symmetric squaraine dye (13) was synthesized and characterized using ^{1}H-NMR, absorption and emission spectral data. The reaction controlled by TLC clearly shows two products with different R_f values: R_f: 0.75 for the diacid (13) and a minor spot with an R_f: 0.55 presumably for the dibutylester which is due to the esterification of the ε-carbonic acid functions in BuOH. In contrast to the thiosquaric acid, the dibutylester formation is preferred in the dioxo-squaraine synthesis pathway, and thus the ester is the main product. The spectral properties of the thiosquaraine dye remain very similar to its dioxo-analogue, except for the lower extinction coefficient and the bigger Stokes' shift of the dithio-dye. For covalent attachment to proteins the NHS-ester was synthesized, and labeling to a protein was demonstrated using HSA. Importantly, the quantum yields of the dithiosquaraine dyes also increase on covalent binding to proteins. Thus, the

quantum yield of th HSA-conjugates wer also found to be around 60-70%, which makes them comparable to those of their dioxo derivatives. The quantum yields were determined using Cy 5™ as a reference.

The substitution of one oxygen or sulfur of the central squarate bridge with CH-acidic reagents e.g. dicyanomethane, $HOOC-(CH_2)-COOH$, or $ROOC-(CH_2)-CN$ leads to the group of luminescent methylenesquaraine derivatives. As compared to the basic squaraines these compounds have red-shifted excitation and emission properties and larger Stokes' shifts. The absorption and emission maxima of a representative reactive dye (15) (example 7) were found to be 667 nm and 685 nm in PBS, respectively.

Example 8 demonstrates the conversion of a croconium dye into a reactive protein label. Croconium dyes are cyanine dyes which contain a five-member central croconium bridge. As compared to cyanine dyes the croconium bridge shifts the excitation and emission wavelength of these dyes about 100 nm to the red and improves their photostability. The excitation and emission wavelengths of a substituted benzothiazolium croconium dyes in methanol was measured be 750 nm and 788 nm, respectively. The conversion of a sulfonated croconium dye into a reactive sulfonyl chloride was achieved by reaction of the dye with PCl_5 and subsequent extraction of the reactive dye into $CHCl_3$.

Example 9 describes synthetic pathways to unsymmetrical thiosquaraine and methylenesquaraine dyes. The key intermediates for this subgroup of squaraine dyes are mono-substituted thiosquaraine and methylenesquaraine derivatives, which are synthesized by reacting the 1,3-dithiosquaric acid disodium salt (2c) or 4-dicyanomethylene-2,3-dibutyl squarate (2d) with 1 equivalent of indolenine (1a). Subsequently the intermediate is reacted with one equivalent of a different methylene base. The synthesis of unsymmetrical squaraine dyes allows access to mono-functional reactive squaraine dyes (Scheme 1). Such dyes show improved labelling performance because of reduced crosslinking with proteins.

Example 10 shows structures of thiosquaraine and methylenesquaraine based dyes which should further demonstrate the variety of structures which can be synth siz d from this invention. Most of the repr sentative structures are

18

based on reactive water soluble dyes showing different substitution patterns on the central bridge. Two of the structures contain phosphoramidite linkages for direct coupling used in solid support DNA or RNA synthesis. Sulfonated and non-sulfonated versions of squaraine dyes can be used for the synthesis of
5 phosphoramidites. The phosphoramidite linkage can either be incorporated in the heterocyclic bases or can be attached to the central squarate ring via activation of a carboxyl-cyano methylene function to an NHS ester and reacting it with an amino-alcohol spacer group. The introduced hydroxyl function is then converted by standard procedures into a phosphoramidite.

10

EXAMPLE 1

Synthesis of precursors

This section describes the synthesis of various precursors. p-
15 hydrazinobenzenesulfonic acid (Illy et al., J. Org. Chem. 33, 4283-4285 (1968)), 1-(ε-carboxypentyl)-2,3,3-trimethylindolenium-5-sulfonic acid potassium salt **(1a)**, 2,3,3-trimethylindole-5-sulfonic acid potassium salt (Mujumdar et al., Bioconj. Chem. 4, 105-111 (1993)) **(1b)**, and 1,2,3,3-tetramethylindoleninium-5-sulfonate **(1c)** were synthesized using literature
20 procedures. 1,3-dithiosquaric acid disodium salt **(2c)** and dicyanomethylene-dimethylsquarate **(2d)** were synthesized according to G. Seitz et al., Chem. Ber. 112, 990-999 (1979), and B. Gerecht et al., Chem. Ber. 117, 2714-2729 (1984), respectively.

Preparation of 1-(ε-carboxypentyl)-2,3,3-trimethylindolenium-5-sulfonic
25 acid potassium salt (1a)

p-Hydrazinobenzenesulfonic acid

33 g of sodium carbonate was added to a suspension of 104 g (0.6
30 mol) of p-aminobenzenesulfonic acid in 400 mL of hot wat r. The solution was cooled to 5°C in an ice-bath, and 70 g of concentrated sulfuric acid were added slowly under rapid stirring. A solution of 42 g of sodium nitrite in 100

19

mL of water was then added under cooling. A light yellow diazo-compound precipitate formed, which was filtered and washed with water, but not dried.

The wet diazo-compound was added under stirring and cooling (5°C) to a solution of 170 g of sodium sulfite in 500 mL of water. The solution, which turned orange, was stirred under cooling for 1 h, and then heated to reflux. Finally, 400 mL of concentrated hydrochloric acid were added. The solution turned yellow, and the product precipitated as a white solid. For complete decoloration, 1-2 g of powdered zinc were added. The reaction mixture was cooled overnight, and the precipitate was filtered, washed with water, and dried in an oven at 100°C.

Yield: 96 g (85%), white powder; M.P. = 286°C (Lit. = 285°C); R_f: 0.95 (RP-18, water:MeOH 2:1).

Preparation of 2,3,3-trimethylindole-5-sulfonic acid, potassium salt (1b)

18.2 g (0.12 mol) of p-hydrazinobenzenesulfonic acid and 14.8 g (0.17 mol) of isopropylmethylketone were stirred in 100 mL of glacial acetic acid at room temperature for 1 h. The mixture was then refluxed for 4 h. The mixture was cooled to room temperature, and the resulting pink solid precipitate was filtered and washed with ether.

The precipitate was dissolved in methanol, and a concentrated solution of potassium hydroxide in 2-propanol was added until a yellow solid completely precipitated. The precipitate was filtered, washed with ether, and dried in a desiccator over P_2O_5.

Yield: 20.4 g (71%), off-white powder; M.P. = 275°C; R_f: 0.40 (silica gel, isopropanol:water:ammonia 9:0.5:1).

1-(ε-carboxypentyl)-2,3,3-trimethylindolenium-5-sulfonic acid, potassium salt (1a)

15.9 g (57 mmol) of 2,3,3-trimethylindolenium-5-sulfonic acid potassium salt and 12.9 g (66 mmol) of 6-bromohexanoic acid wer r fluxed in 100 mL of 1,2-dichlorobenzene for 12 h under a nitrogen atmosphere. The

20

solution was cooled to room temperature, and the resulting pink precipitat was filtered, washed with chloroform, and dried.
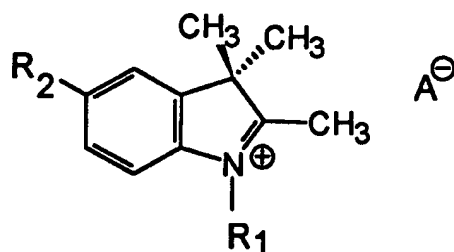
Yield: 15.8 g (58%), pink powder; R_f: 0.75 (RP-18, MeOH:water 2:1).

5   **Synthesis of 1,2,3,3-tetramethylindoleninium-5-sulfonate (1c)**

1.1 g of 2,3,3-trimethylindoleninium-5-sulfonate were suspended in 30 mL of methyl iodide. The reaction mixture was heated to boiling for 25 h in a sealed tube. After the mixture was cooled, excess methyl iodide was decanted, and the residue was suspended in 50 mL of acetone. The solution

10   was filtered, and the residue was dried in a desiccator over $CaCl_2$. The resulting light yellow powder was used without further purification.
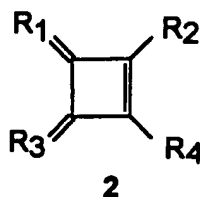
Yield: 90%, light yellow powder.

15

20   **1**

1	R_1	R_2	A⁻
a	$(CH_2)_5COOH$	SO_3K	I
b	-	-	-
c	CH_3	SO_3K	I

R1, R2, R3, R4 on cyclobutene ring

2

2	R$_1$	R$_2$	R$_3$	R$_4$
a	O	O	OH	OH
b	O	O	OC$_4$H$_9$	OC$_4$H$_9$
c	S	O	S$^-$ Na$^+$	O$^-$ Na$^+$
d	O	CH$_2$(CN)$_2$	OCH$_3$	OCH$_3$

EXAMPLE 2

10   **Synthesis of 2,4-bis[N-(carboxypentyl)-3,3-dimethyl-5-sulfo-2-indolinylidene methyl] cyclobutenediylium-1,3-diolate (3b)**

**Synthesis of the di-butylester (3a)**

120 mg (1.03 mmol) of squaric acid **(2a)** were added to 1 g (2.17
15   mmol)   of   1-(ε-carboxypentyl)-2,3,3-trimethylindolenium-5-sulfonic   acid
potassium salt **(1a)**. The resulting mixture was refluxed in 50 mL of 1-
butanol:toluene (1:1, v:v) for 22 h using a Dean-Stark trap filled with 4A
molecular sieve. After the mixture was cooled, the solvent was removed, and
the product was purified by preparative thin-layer chromatography using RP-
20   18 glass plates and methanol:water (2:1, v:v) as eluent to give **3a**.

Yield: 90 mg (22%) of **3a**; M.P. > 300°C; R$_f$: 0.47 (RP-C18,
methanol/water2/1); FAB-MS, m/e (M$^+$, dianion) for C$_{46}$H$_{58}$N$_2$O$_{12}$S$_2$K$_2$,
calculated 895.1, found 894.8; ^{1}H-NMR (D$_2$O): δ 7.7-7.1 (m, 6H), 5.7 (s, 2H),
3.7 (t, 4H, J=6.5), 2.0 (t, 4H, J=7 Hz), 1.55-0.9 (m, 24H), 1.45 (s, 12H), 0.5 (t,
25   6H, J=7 Hz; λ$_{max}$(abs) = 634 nm (PBS), λ$_{max}$(em) = 642 nm (PBS).

22

Synthesis f di-acid (3b)

1 mL of water and 20 mL of 1 M HCl were added to 50 mg (0.05 mmol) of Sq635-b-butylester (3a). The resulting mixture was heated to 100°C for 80 min At the end of the reaction, 5 mL of 1 M HCl were added. After the mixture was cooled, the solvent was removed, and the product was vacuum dried. The product was used without further purification

Yield: 43 mg (99%); M.P. > 300°C; R_f: 0.75 (RP-C18, methanol:water 2:1); FAB-MS, m/e (M$^+$, dianion) for $C_{38}H_{42}N_2O_{12}S_2K_2$, calculated 782.9, found 783.0; ^{1}H-NMR (D$_2$O): δ 7.8-7.3 (m, 6H), 5.9 (s, 2H), 4.2 (t, 4H, J=6.5 Hz), 2.4 (t, 4H, J=7 Hz), 1.95-1.3 (m, 12H), 1.77 (s, 12H); λ_{max}(abs) =635 nm (PBS); λ_{max}(em) = 642 nm (PBS).
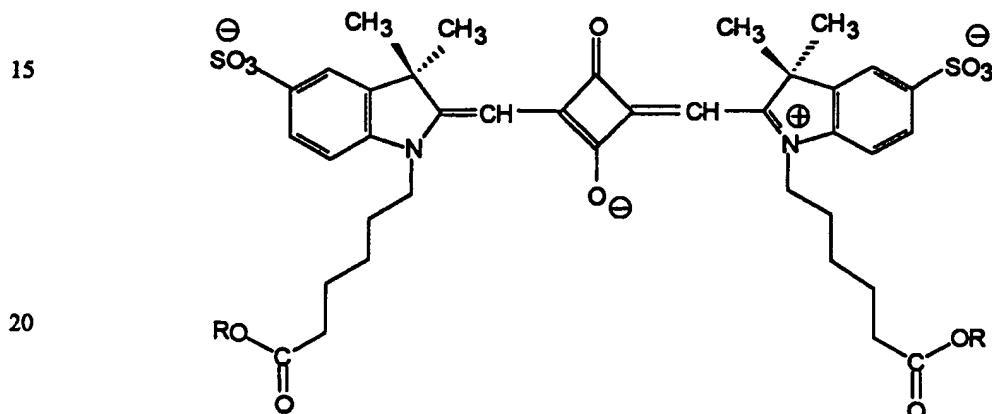
3, 4

Squaraine	R
3a	C_4H_9
3b	H
4	NHS

Synthe i f bis-NHS-est r (4)

a) With TSTU (N,N,N',N'-tetramethyl(succinimido)uronium tetrafluoroborate)

26 μl (0.15 mmol) of diisopropylethylamine and 38 mg (0.126 mmol) of TSTU were added to a mixture of 43 mg (0.05 mmol) of Sq635-b-acid **(3b)** in 1 mL of DMF, 1 mL of dioxane, and 0.5 mL of water. After 30 min, the mixture was filtered, and the solvents were removed in vacuum. The product was dried over P_2O_5 and used without further purification.

Yield: 40 mg (76%); M.P. > 300°C; R_f: 0.82 (RP-C18, methanol:water 2:1); FAB-MS, m/e (M^+, dianion) for $C_{46}H_{48}N_4O_{16}S_2K_2$, calculated 977.0, found 977.1; ε = 140,000 L/(mol*cm).

b) With NHS/DCC

1 mL of anhydrous DMF was added to a mixture of 20 mg (0.023 mmol) of Sq635-b-acid **(3b)**, 14 mg (0.069 mmol) of dicyclohexylcarbodiimide (DCC), and 8 mg (0.069 mmol) of N-hydroxysuccinimide (NHS). The solution was stirred for 24 h at room temperature and then filtered. The solvent was removed in vacuum, and the product was triturated with ether and dried over P_2O_5.

Yield: 22 mg (91%); M.P. > 300°C; R_f: 0.82 (RP-C18, methanol:water 2:1); FAB-MS, m/e (M^+, dianion) for $C_{46}H_{48}N_4O_{16}S_2K_2$, calculated 977.0, found 977.2.

EXAMPLE 3

Synthesis of 2-[N-(5-carboxypentyl)-3,3-dimethyl-5-sulfo-2-indolinylidene methyl]-4-[3,3-dimethyl-5-sulfo-2-indolinylidenemethyl]cyclobutenediylium-1,3-diolate (6a)

Synthesis of mono-acid (6a)

22 μl (0.1 mmol) of squaric acid dibutyl ester were added to 47 mg (0.1 mmol) of 1-(ε-carboxypentyl)-2,3,3-trimethylindolenium-5-sulfonic acid potassium salt (1a). The resulting mixture was refluxed in 8 mL of ethanol with 140 μL of triethylamine for 30 min. 220 μl of 1 M aqueous NaOH were then added, and the mixture was refluxed for 30 min. After the mixture was cooled to room temperature, 2.3 mL of 1 M hydrochloric acid were added, and the solvent was removed under reduced pressure to obtain the monosubstituted squaraine derivative (5a).

5a
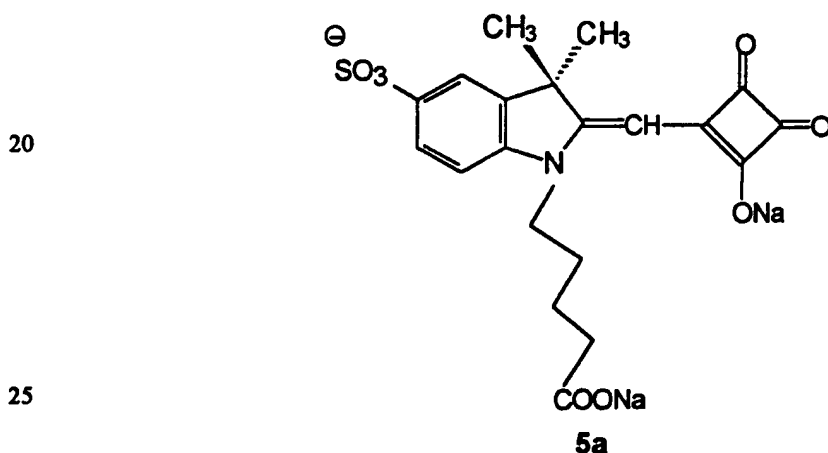
The residue was refluxed with 24 mg (0.09 mmol) of 2,3,3-trimethylindole-5-sulfonic acid (1b) potassium salt in butanol:toluene (1:1 v:v) for 1 h. Water was remov d as an az otrope using a Dean-Stark trap. After cooling, the solvents were r moved using a rotary vaporator. The product was tr at d with 100 μL of methanol, collected und r reduced pr ssure, and

purified on pr parative TLC (RP-18 F$_{254S}$) using methanol:water (2:1 v:v) as the eluent.

Yield: 31 mg (33%); M.P. > 300°C; R$_f$: 0.50 (RP-C18, methanol:water 2:1); FAB-MS, m/e (M$^+$, dianion) for C$_{32}$H$_{32}$N$_2$O$_{10}$S$_2$K$_2$, calculated 668.1, found 668.5; ^{1}H-NMR (D$_2$O): δ 7.75-7.5 (m, 4H), 7.15-6.95 (m, 2H), 5.55 (s, 1H), 5.35 (s, 1H), 4.55 (t, 2H, J=6.5 Hz), 2.05-2.3 (m, 2H), 1.5-1.2 (m, 6H), 1.25 (t, 12H).

Synthesis of NHS-ester (6b)

The activation of **(6a)** to the NHS-ester **(6b)** was carried out in analogy with the activation of the bis-acid **(3b)** procedure (b), using one equivalent of NHS and 1,2 equivalents of DCC.

Analysis: M.P. > 300°C; R$_f$: 0.55 (RP-C18, methanol:water 2:1); FAB-MS, m/e (M$^+$, dianion) for C$_{36}$H$_{35}$N$_3$O$_{12}$S$_2$K$_2$, calculated 766.1, found 766.4; ^{1}H-NMR (D$_2$O): δ 7.85-7.5 (m, 4H), 7.15-6.9 (m, 2H), 5.55 (s, 1H), 5.35 (s, 1H), 4.45 (t, 2H, J=6.5 Hz), 2.7 (s, 4H) 2.05-2.35 (m, 2H), 1.5-1.2 (m, 6H), 1.25 (t, 12H).
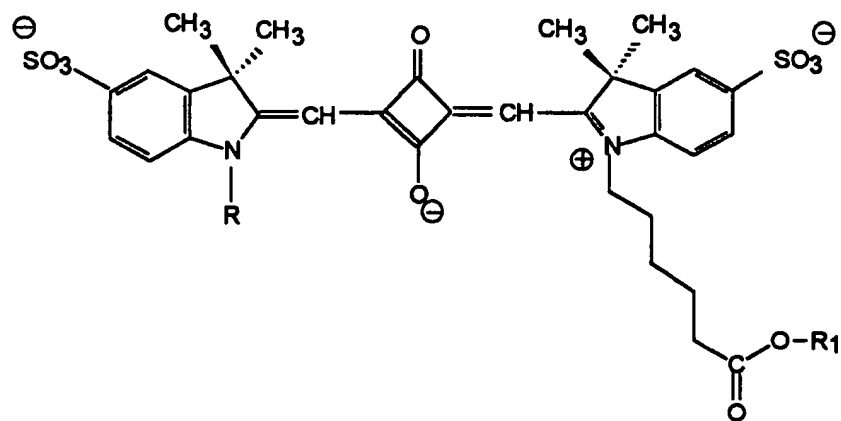
6, 7

Squaraine	R	R₁
6a	CH₃	H
6b	CH₃	NHS
7a	H	H
7b	H	NHS

EXAMPLE 4

Synthesis of 2-[N-(5-carboxypentyl)-3,3-dimethyl-5-sulfo-2-indolinylidene methyl]-4-[1,3,3-trimethyl-5-sulfo-2-indolinylidenemethyl]- cyclobutene diylium-1,3-diolate (7a)

Synthesis of mono-acid (7a)

1 g (2.4 mmol) of 1,2,3,3-tetramethylindoleninium-5-sulfonate **(1c)** was dissolved in 10 mL of ethanol containing 50 μL of triethylamine. The temperature of the reaction mixture was increased to 40°C, and 640 μl (2.9 mmol) of squaric acid dibutyl ester **(2c)** were slowly added. The reaction mixture was then heated to 60°C and stirred for 4 h. After the mixture was cooled to room temperature, the solvent was removed under reduced pressure, and the yellow crystalline residue was used without further purification.

In the next step, 860 mg of 1-(ε-carboxypentyl)-2,3,3-trimethylindolenium-5-sulfonate **(1a)** in a butanol/toluene mixture (1/1 v:v) were added and refluxed for 5 h using a Dean-Stark trap. After the mixture was cooled, the solvents were removed under reduced pressure. The product was purified on preparative TLC (RP-18 F₂₅₄s) using methanol:water (2:1 v:v) as the eluent. 150 mg of the raw product were dissolved in 1 mL methanol and separated on a preparative TLC plate.

Yield: 50 mg (30%); M.P. > 300°C; R$_f$: 0.75 (RP-C18, methanol/water 2/1); FAB-MS m/e calculated for $C_{33}H_{34}N_2O_{10}S_2K_2$ (M²⁻) 682.8, found 683.0; ¹H-NMR (D₂O): δ 7.70-7.55 (m, 4H), 7.20-7.00 (m, 2H), 5.50 (s, 1H), 5.40 (s,

1H), 4.45 (t, 2H, J=6.5 Hz), 4.00 (s, 3H), 2.05-2.30 (m, 2H), 1.50-1.25 (m, 6H), 1.20 (t, 12H); analysis: calculated for $C_{33}H_{34}N_2O_{10}S_2K_2$ * $2H_2O$: C 49.73; H 4.81; N 3.52. found: C 49.60; H 4.74; N 3.58.

Synthesis of NHS-ester (7b)

The activation of (7a) to the NHS-ester (7b) was carried out in analogy with the activation of the bis-acid (3b) procedure b), using one equivalent of NHS and 1,2 equivalents of DCC.

EXAMPLE 5

Synthesis of 2,4-Bis[1,3,3-trimethyl-2-indolinylidenemethyl]cyclobutenediylium -1,3-dithiolate (9)

2,4-Bis[1,3,3-trimethyl-2-indolinylidenemethyl]cyclobutenediylium -1,3-dioxolate (8)

Squaraine dye (8) was synthesized according to Terpetschnig et al., Dyes & Pig. 21, 227 (1993).

Analysis: ^{1}H-NMR (CDCl3, TMS): δ 1.78 (s, 12H), 3.57 (s, 6H), 5.92 (s, 2H), 7.01(d, 2H), 7.16 (t, 2H), 7.28 (d, 2H), 7.35 (t, 2H); $λ_{max}$(abs) = 633 nm (CHCl3); $λ_{max}$(em) = 653 nm (CHCl3); ε = 307,000 (CHCl3) L/(mol*cm).

Dithio-squaraine (9)

0.32 g (0.75 mmol) of squaraine dye (8) and 0.40 g (0.90 mmol) of phosphorus pentasulfide P_2S_5 were refluxed in 6.5 mL of pyridine with stirring for 5 h. After cooling, the resulting precipitate was filtered, and washed with 3 mL of pyridine and 30 mL of ether. The precipitate was purified by column chromatography on Silcagel C-120 using chloroform as a solvent, and was recrystallized from pyridine.

Yield: 0.18 g (53%), b fore purification; M.P. = 271°C; sulfur analysis for $C_{28}H_{28}N_2S_2$, S (cal): 14.04%, S (found): 13.53%; ^{1}H-NMR (CDCl3,

TMS): δ 1.75 (s, 12H), 3.83 (s, 6H), 6.21 (s, 2H), 7.09 (d, 2H), 7.21 (t, 2H), 7.27 (d, 2H), 7.36 (t, 2H); λmax(abs) = 658 nm (CHCl3), λmax(em) = 707 nm (CHCl3); ε = 150,000 (CHCl3) L/(mol*cm).

8, 9

Squaraine	X
8	O
9	S

Synthesis of 2-[3,3-dimethyl-2-1(H)indolinylidenemethyl]4-[1-ethyl-benzoselanzolinylidene-methyl]cyclobutenediylium -1,3-dithiolate (11)

2-[3,3-dimethyl-2-1(H)indolinylidenemethyl]4-[1-ethyl-benzoselenazolinylidene-ethyl]cyclobutenediylium -1,3-dioxolate (10c)

Synthesized according to Terpetschnig et al., Dyes & Pig. 21, 227 (1993).

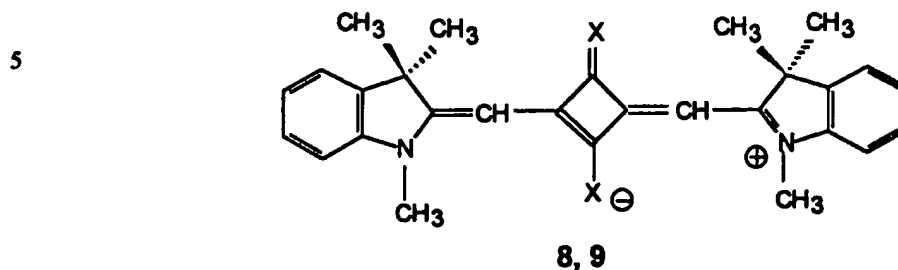**1-[3'-Ethyl-2(3H)benzoselenazolylidene-2-methyl]3-ethoxycyclobuten-3,4-dione (10a)**

15 mmol of N-ethyl-2-methylbenzoselenazolium iodite were added to a stirred hot solution of 10 mmol ethylsquarate and 2 mL triethylamine in 15 mL of ethanol. The solution was kept at 70-80°C for 5 min, and then cooled to room temperature. The resulting yellow-to-red colored precipitate was isolated, washed with ethylether, and dried. The product was purified by column chromatography on silica gel using CHCl3:EtOAc (9:1, v:v) as luent.

Yield: 58%; M.P. = 278-80°C; ^{1}H-NMR (D$_6$-DMSO): δ 1.40 (t, 3H), 1.52 (t, 3H), 4.07 (q, 2H), 4.84 (q, 2H), 5.69 (s, 1H), 7.05 (d, 1H), 7.13 (t, 1H), 7.35 (t, 1H), 7.55 (d, 1H).
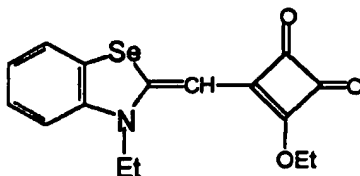
10a

2-Hydroxy-1-[3'-ethyl-2(3H)benzoselanzolylidene-2'-methyl]cyclobuten-3,4-dione (10b)

5 mmol of **(10a)** were suspended in 20 mL of boiling ethanol, and dissolved on addition of 0.6 mL of 40% NaOH. The solution was kept at boiling for another 5 min and then cooled to room temperature. After addition of 6-7 mL of 2 M HCl, the ethanol solution was concentrated, and the resulting precipitate was collected and used without further purification.

Yield: 95%; M.P. = 252-254°C; ^{1}H-NMR(D$_6$-DMSO): δ 1.24 (t, 3H), 4.07 (q, 2H), 4.1 (q, 2H), 6.08 (s, 1H), 7.09 (t, 1H), 7.32 (m, 2H), 7.81 (d, 1H).
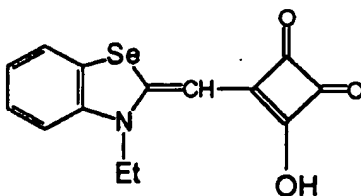
10b

Squaraine (11 a or 11 b)

1 mmol of the squaric acid **(10b)** and 1 mmol of 2-m thylene-1,3,3-trimethylindolenin or 2-m thyl ne-3,3-dimethylindol nin (from Aldrich) wer

heated under reflux in a mixture of 20 mL toluene and 20 mL 1-butalnol. Water was removed azeotropically using a Dean-Stark trap. After 16 h, the reaction was cooled to room temperature, and the solvents were removed under vacuum. The residue was treated with ether, and the product was isolated by filtration. Further purification was achieved using column chromatography with chloroform-2-propanol mixtures as eluent.

Yield: 88% of **(11a)**; M.P. = 278-280 °C; ^{1}H-NMR(CDCl$_3$): δ 1.45 (t, 3H), 1.77 (s, 6H), 3.46 (s, 3H), 4.23(q, 2H), 5.76 (s, 1H), 6.19 (s, 1H), 6.94(d, 1H), 7.09 (t, 1H), 7.31 (t, 1H), 7.32(d, 1H), 7.39 (d, 1H) 7.41 (t, 1H), 7.62 (d, 1H); λ_{max}(abs) = 657 nm (CHCl$_3$); λ_{max}(em) = 675 nm (CHCl$_3$).

Yield: 80% of **(11b)**; ^{1}H-NMR(CDCl$_3$): δ 1.5 (s, 9H), 4.25 (m, 2H), 5.45 (s 2H), 7.65-7.15 (m, 8H), 12.2 (s, 1H).

Thiosquaraine (12a) and (12b)

40 mg (0.087 mmol) of 2-hydroxy-1-[3'-ethyl-2(3H)benzoselanzolylidene-2'-methyl]cyclobuten –3,4-dione **(10a)** and 70 mg (0.144 mmol) of P$_2$S$_5$ were refluxed for 5 h in 2 mL of pyridine under stirring. The solvent was removed under reduced pressure, and the residue was treated with chloroform. Chloroform was removed under reduced pressure, and the product was purified using preparative TLC, again using chloroform as the solvent system.

Analysis: λ_{max}(abs) = 687 nm (CHCl$_3$); λ_{max}(em) = 724 nm (CHCl$_3$).

In an analogous procedure, 20 mg of squaraine **(10b)** and 30 mg of phosphor pentasulfide P$_2$S$_{10}$ were reacted in 1.5 mL of pyridine for 4 h. The compound **(10d)** was purified as described above.

Analysis: λ_{max}(abs) = 690 nm (CHCl$_3$); λ_{max}(em) = 724 nm (CHCl$_3$).
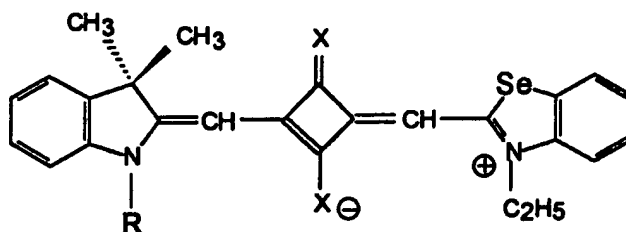
11, 12

Squaraine	R	X
11a	CH₃	O
11b	H	O
12a	CH₃	S
12b	H	S

EXAMPLE 6

Synthesis of 2,4-Bis[N-(5-carboxypentyl)-3,3-dimethyl-5-sulfo-2-indolinylidene methyl]cyclobutenediylium-1,3-dithiolate (13)

1,3-Dithiosquaric acid disodium salt (2c)

1,3-Bis(dimethylamino)-squaric acid
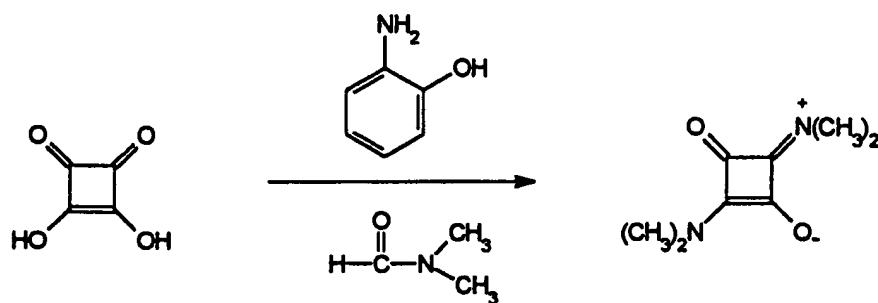
A solution of 20 mL of DMF, 4g (35 mmol) of squaric acid, and 7.2 g (66 mmol) of o-aminophenole was refluxed for 1.5 h using a mechanical stirrer. The yellow precipitate was filtered off, washed with ether, and dried in a desiccator over $CaCl_2$. The product was used without further purification.

Yield: 4.7 g (80%), yellow powder.

1,3-Thiosquaric acid, disodium salt (2c)
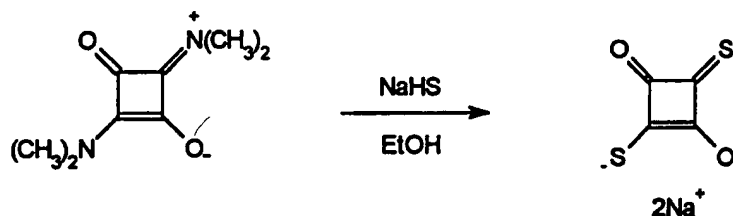
2c

3.52 g (21 mmol) of 1,3-bis(dimethylamino)squaric acid and 1.30 g (35 mmol) of sodium hydrogenesulfide monohydrate were refluxed for 30 min in 50 mL of dry ethanol. An orange precipitate was formed, which was filtered off and washed with ethanol, acetonitrile, and ether. The product was dried in a desiccator over $CaCl_2$.

Yield: 2.4 g (60%), orange powder.

Thio-squaraine (13)

300 mg (0.64 mmol) of 1-(ε-carboxypentyl)-2,3,3-trimethylindolenium-5-sulfonic acid potassium salt (1a) (synthesized according to Mudjumdar et al. (1993)) and 62 mg (0.33 mmol) of 1,3-thiosquaric acid disodium salt (2c) were suspended in 16 mL of 1:1 butanol:toluene (v:v). The solution was heated to reflux for 4 h. The reaction was controlled by TLC (RP-C18, methanol:water 2:1, v:v), which showed a major spot at R_f: 0.75 for th⁻ diacid (13) and a minor spot at R_f: 0.55 for the dibutylester due to the esterification of the carbonic acid groups in BuOH. Aft r removal of toluone at r duced pressure, the

reaction mixtur was cooled to 4°C, and the precipitat was filtered. The crude product was redissolved in a mixture of 2.5 mL of methanol and 1 mL of water, and purified on an preparative RP-C18 plate using methanol:water (2:1, v:v) as eluent. The major band was collected, and the product was extracted using methanol as solvent.

Yield: 67 mg (9.6%); R_f: 0.75 (RP-C18, methanol:water 2:1); ESI-MS, m/e (M^+, di-acid) for $C_{38}H_{42}N_2O_{10}S_4H_2$, calculated 816.9, found 817.5[1]H-NMR (D_2O): δ 8.00 (2H, s), 7.90 (2H, d), 7.80 (2H, d), 5.75 (1H, s), 4.35 (4H, t), 2.15 (4H, t), 1.85 (4H, m), 1.55 (4H, m), 1.50 (12H, s), 1.35 (4 H, m); λ_{max}(abs) = 642 nm (HSA-conjugate in PBS); λ_{max}(em) = 654 nm (HSA-conjugate in PBS); ε = 68.000 (L/mol*cm).
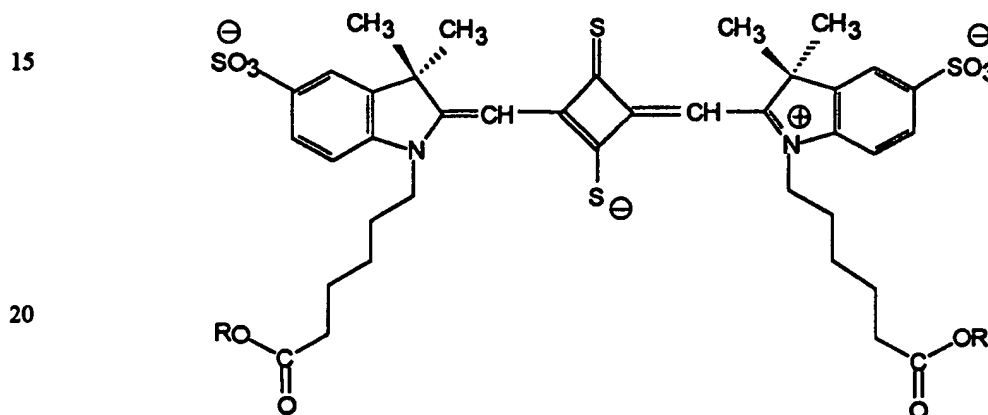
13, 14

compound	R
13	H
14	NHS

Synthesis of bis-NHS-ester (14)

0.5 mL of anhydrous DMF was added to a mixture of 7.3 mg (0.009 mmol) of b-acid **(13)**, 10.5 mg (0.05 mmol) of dicyclohexylcarbodiimide (DCC),

34

and 2 mg (0.018 mmol) of N-hydroxysuccinimide (NHS). The solution was stirred for 24 h at room temperature and filtered. The solvent was removed in vacuum, and the product was triturated with ether and dried over P_2O_5.

Yield: 7 mg (91%); R_f: 0.82 (RP-C18, methanol/water 2/1).

EXAMPLE 7

Synthesis of 2,4-Bis[N-(ε-butoxycarbonylpentyl)-3,3-dimethyl-5-sulfo-2-indolinyl idene methyl] cyclobutenediylium-3-dicyanomethylene-1-oxolate (15)

3-Dicyanomethylene-2,4-dibutyl-squarate (2d)

3-Dicyanomethylene-2,4-dibutyl-squarate (2d) was prepared according to Gerecht et al. (1984).

2d
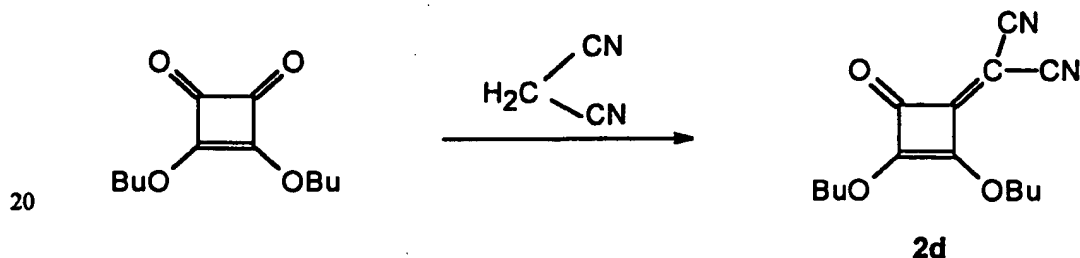
2.16 mL (10 mmol) of squaric acid dibutylester (2c) were dissolved in 40 mL of THF. 660 mg (10 mmol) of malonedinitrile were added under stirring. A solution of 1.64 mL of triethylamine in 3 mL of THF was then added, and the mixture was stirred at room temperature for 15 h. The solvent was removed under reduced pressure, and a yellow-brown oil remained. The raw product is purified by MPLC using silica gel as the stationary phase and methanol as eluent.

Yield: 173 mg (63%) of (2d).

15
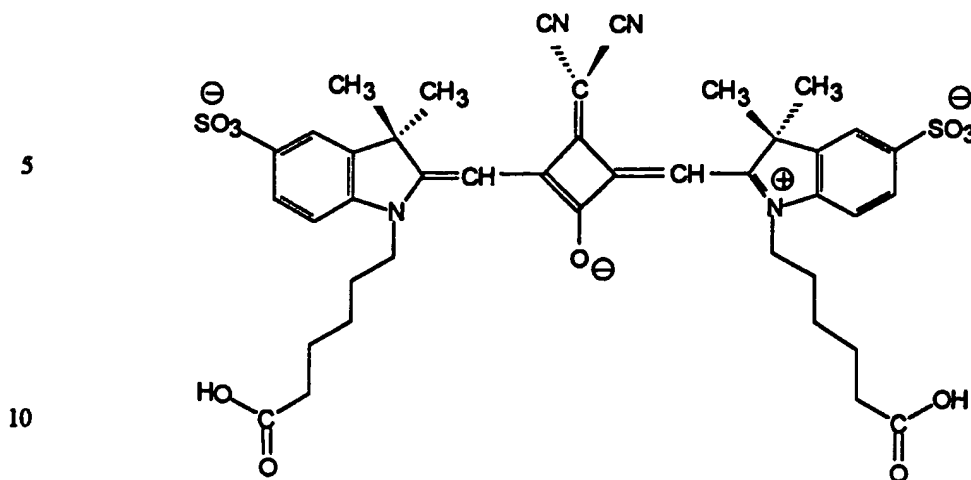
472 mg of 1-(ε-carboxypentyl)-2,3,3-trimethylindolenium-5-sulfonic acid potassium salt **(1a)** and 137 mg of malondinitrile squaric acid dibutylester **(2d)** were refluxed in 25 mL of butanol:toluene (1:1, v:v) for 4 h using a Dean-Stark trap. After the mixture was cooled to room temperature, the solvents were removed in vacuum, and the raw product was triturated with ether and dried. The raw product was purified by preparative thin-layer chromatography on RP-18 glass plates using a methanol/water mixture (2/1, v:v) as eluent. The blue-green band with an R_f of 0.55 was collected.

Yield: 32%; FAB-MS m/e calculated for $C_{41}H_{44}N_4O_{11}S_2K_2$ (M^{2-}) 832.9, found 633.2. IR (KBr): 2100 cm^{-1} (CN). ^{1}H-NMR (D_2O): δ 8.00 (2H, s), 7.90 (2H, d), 7.75 (2H, d), -C$\underline{H}$= is exchanged, 4.45 (4H, t), 2.10(4H, t), 1.85 (4H, m), 1.55 (4H, m), 1.45 (12H, s), 1.35 (4H, m); $λ_{max}$(abs) = 667 nm (PBS), $λ_{max}$(em) = 685 nm (PBS), (4%); $λ_{max}$(abs) = 687 nm (PBS + HSA), $λ_{max}$(em) = 704 nm (PBS + HSA), (8%), ε = 110.000 L/mol*cm (H_2O).

EXAMPLE 8

Synthesis of a reactive Croconium-dye

5   ### Croconium dye (16)

        0.8 g of 1-(δ-sulfonatobutyl)-2-methylbenzthiazolium iodide (as
described in U.S. Patent No. 3,793,313) and 0.15 g of croconic acid (Aldrich)
were suspended in a mixture of 10 mL of pyridine and 0.3 mL of triethylamin
gelöst. The mixture was stirred overnight at room temperature, the solvent
10 was removed at reduced pressure, and the residue was triturated with
methanol filtered and dried.

        Yield: 0.6 g (50%).

15

17

20
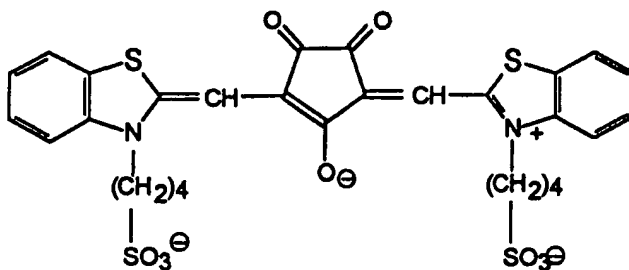
Synthesis of the sulfonyl chloride (17)

        0.1g of (16) and 0.3 g of PCl$_5$ were mixed in a mortar, and the mixture
25 was heated in a round bottom flask for 30 min to 100°C. 10 mL of toluene
were then added, and the mixture was stirred for another 45 min at room
temperature. The reaction mixture was transferred to a separation funnel,
CHCl$_3$ was added, and the unreacted PCl$_5$ was removed by extraction with
water. The organic layers were combined, and the solvents were removed
30 under reduced pressure. Th product was dried und r vacuum.

        Yield: 0.05 g.

EXAMPLE 9

Asymmetric thiosquaraine and dicyanomethylene-squaraines

Synthesis of mono-substituted thiosquaraine and dicyanomethylen-squaraine derivatives

The following are important intermediates for the synthesis of asymmetric squaraine dyes and can be synthesized using either squaric acid or squaric ester derivatives as starting materials. A general procedure for the synthesis of two classes of asymmetric squaraine analogs is given below.

1 mmol of 1-(ε-carboxypentanyl)-2,3,3-trimethylindolenium-5-sulfonate was dissolved in 10 mL of ethanol containing 100 μL of triethylamine. The mixture was warmed to 40°C, and 1.1 mmol of either dicyanomethylene-squaric acid dibutyl ester **(2d)** or 1,3-dithio squaric acid disodium salt **(2c)** were added in small portions. The reaction mixture was then heated to 60°C and stirred for 4 h. After the mixture was cooled to room temperature, the solvent was removed under reduced pressure. The residue was redissolved in ethanol, 5 mL of 0.1 M HCl were added and the mixture was refluxed for 10 min. After cooling, the solvents were removed, and the residue was washed several times with either ether or chloroform.

38
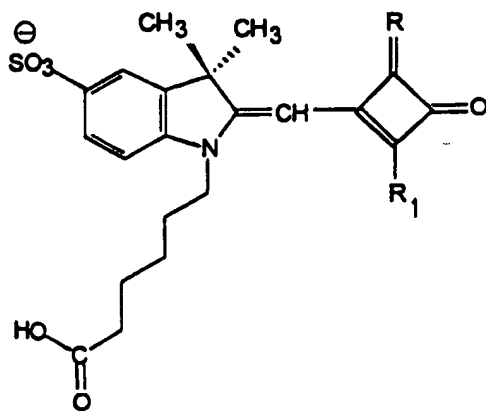
Squaraine-derivativ	R	R1
Dicyano-methylene	$C(CN)_2$	OH
Dithio-	S	SH

General synthesis procedure for asymmetric thiosquariane and methylenesquariane dyes

The above intermediates were heated under reflux with 1 mmol of 1,2,3,3-tetramethylindoleninium-5-sulfonate in a butanol:toluene mixture (1:1 v/v) for 5 h using a Dean-Stark trap. After cooling, the solvents were removed under reduced pressure. The product can be purified on preparative TLC (RP-18 F_{254s}) using methanol:water (2:1 v:v) as the eluent.

Yield: 25 - 30% of asymmetric compound.

39

Synthe is s heme for an asymm tric thiosquaraine dye

40
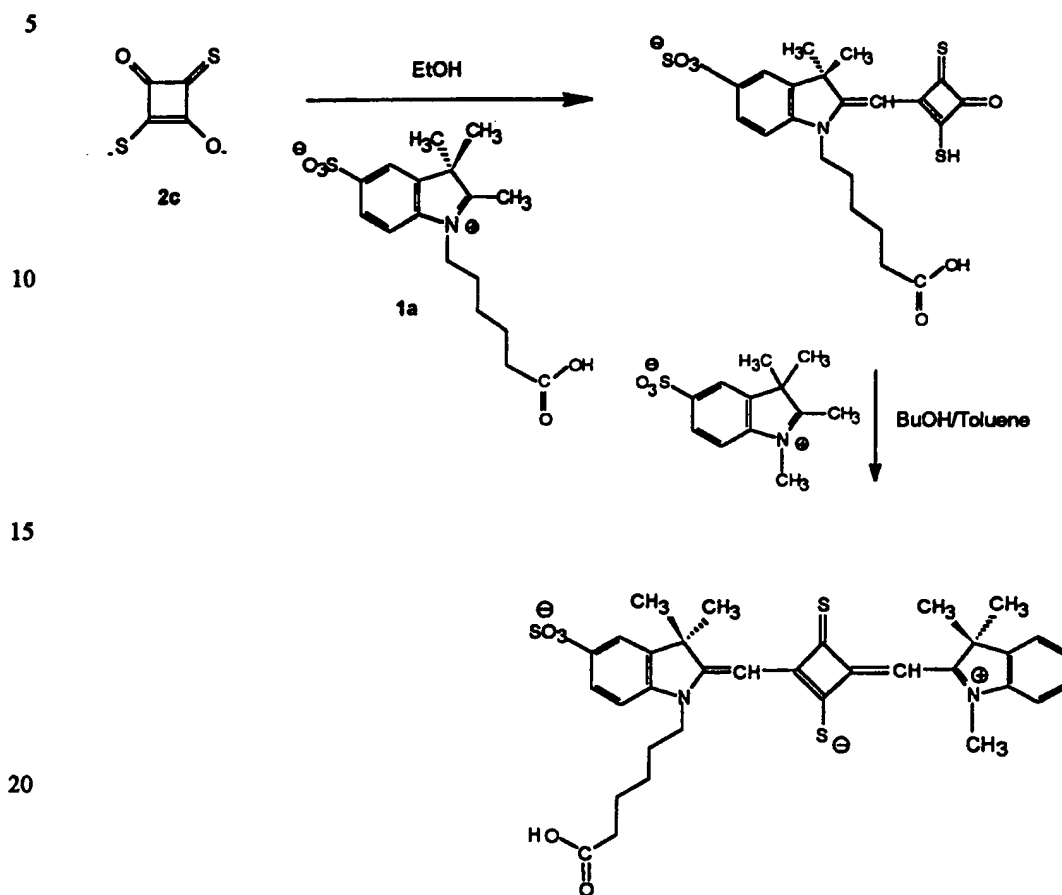
EXAMPLE 10

Additional structures of thiosquariane, methylenesquaraine, and croconium dyes:

5

10

15

20

n = 1- 20

41

X = O, S, N-R, CR$_2$

n = 1- 30

$$X = S, \ C\begin{smallmatrix} R_2 \\ R_2 \end{smallmatrix}, \ N\text{-}R$$

$$X = O^{\ominus}, \ S^{\ominus}, \ HN-(CH_2)_5COOH$$
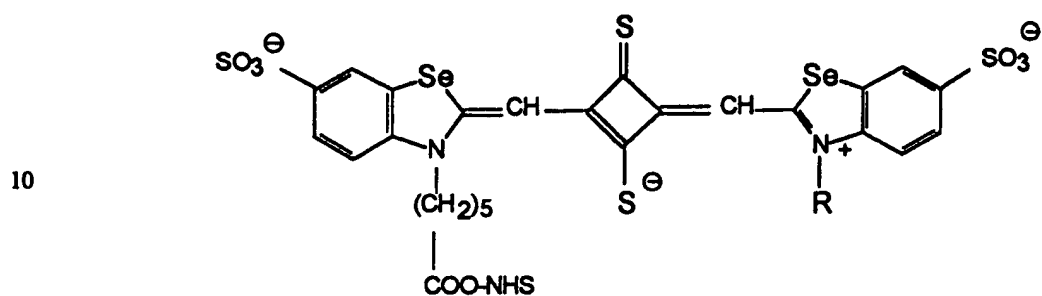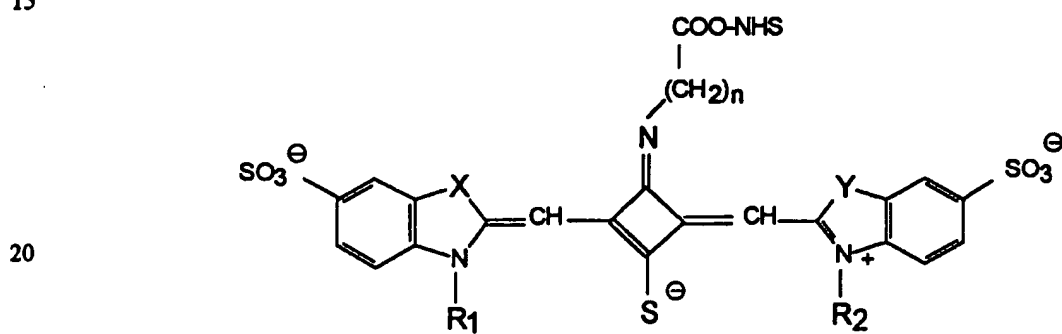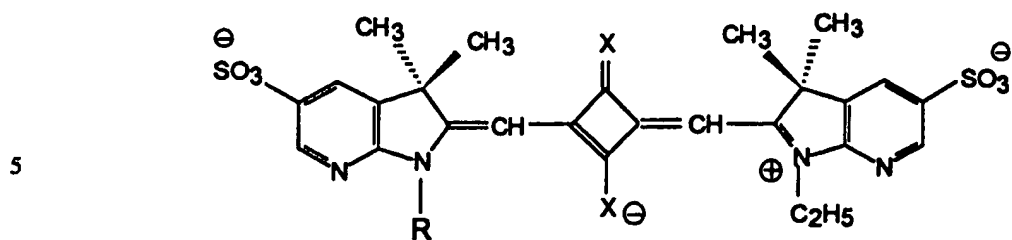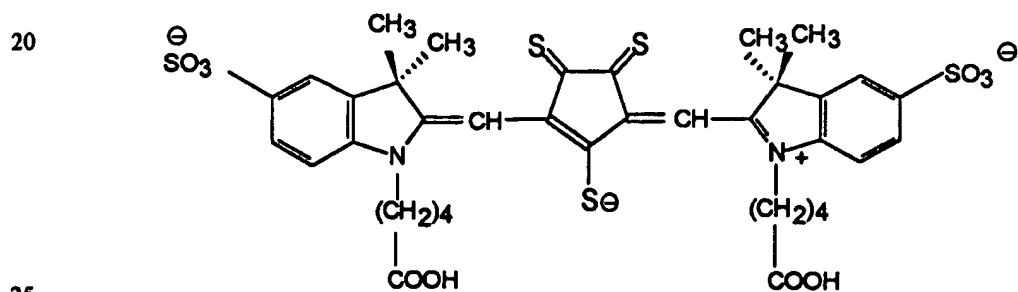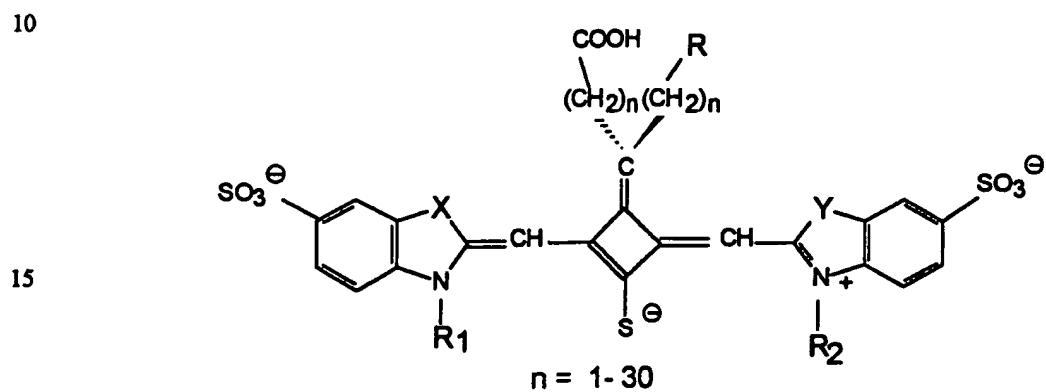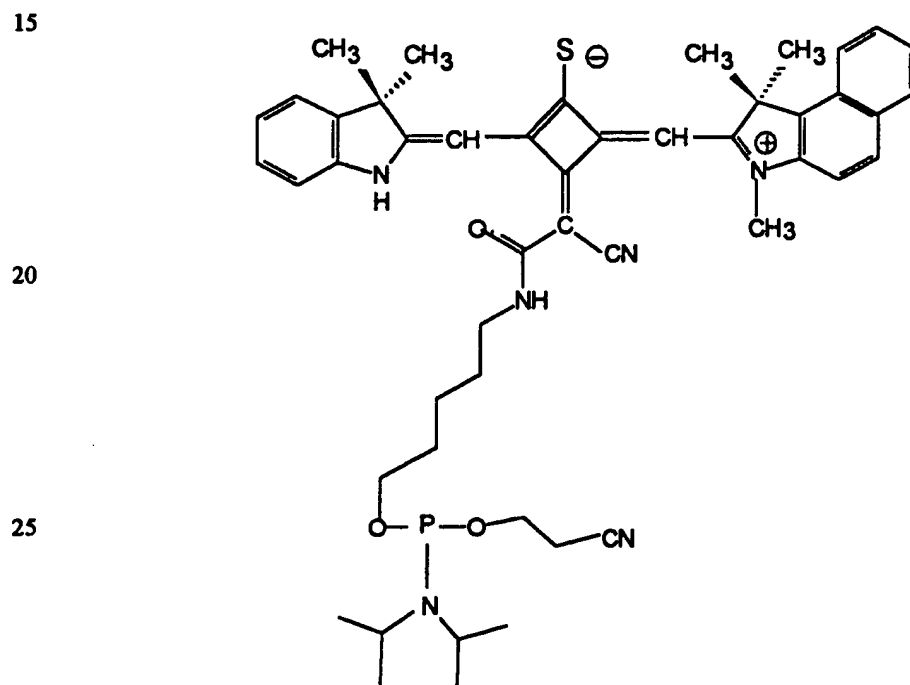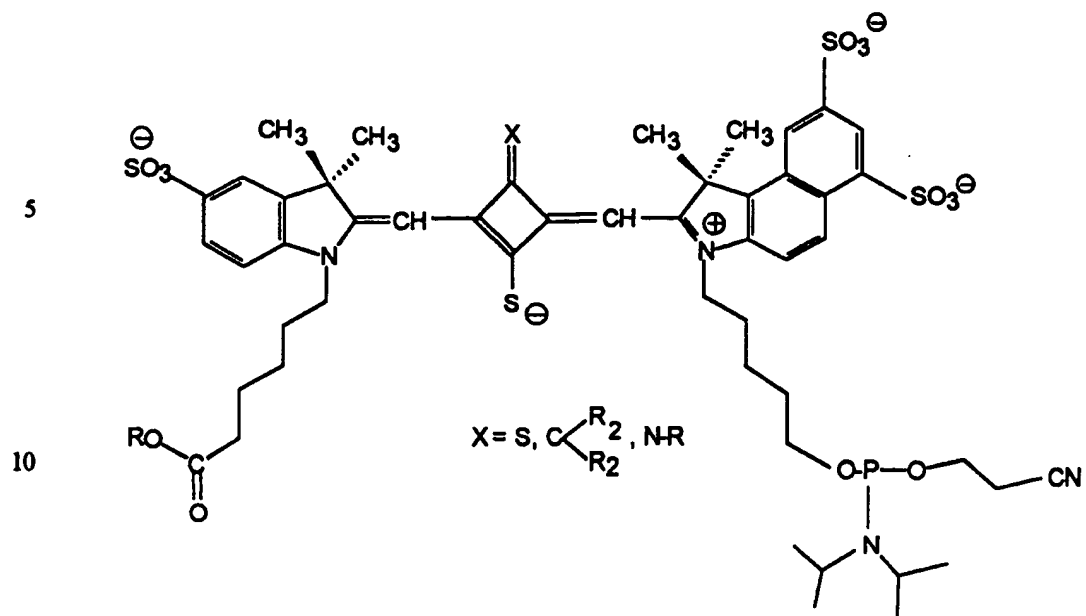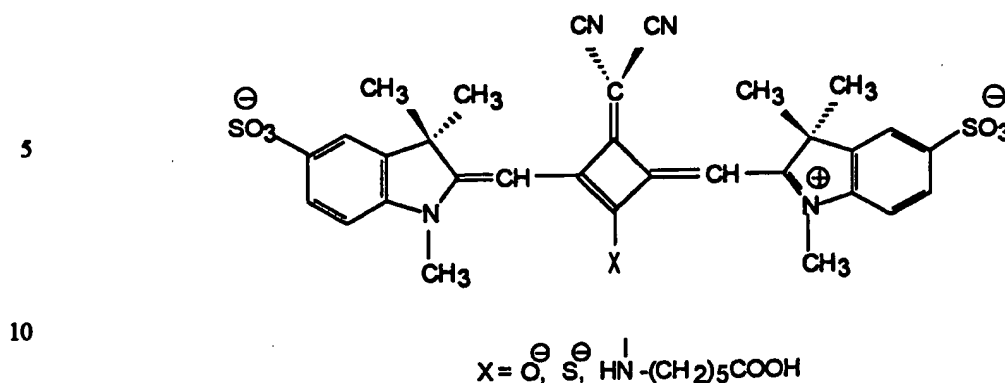
The final example shows a central squaraine ring ($X = O^-$, S^-) converted so that it contains a reactive functional group for covalent attachment to carrier molecules. To introduce an amino-function into a squaraine ring ($X = O^-$, S^-), the squaraine or substituted squaraine is converted into a mono-ester version ($X = OMe$, OBu), where Me is methyl and Bu is butyl. The mono-ester is then reacted with the amine or an amino acid derivative to give the amino derivative. This mechanism offers a convenient way of converting a nonreactive squaraine dye into a reactive analog.

EXAMPLE 11

General Protein Labeling Procedures and Determination of Dye-to-Protein Ratios

Protein labeling reactions were carried out using a 50 mM bicarbonate buffer (pH 9.1). A stock solution of 1 mg of dye in 100 μL of anhydrous DMF was prepared. 10 mg of protein were dissolved in 1 mL of 100 mM bicarbonate buffer (pH 9.1). Dye from the stock solution was added, and the mixture was stirred for 24 h at room temperature.

Unconjugated dye was separated from labeled proteins using gel permeation chromatography with Sephadex G50 (0.5 cm x 20 cm column) and a 22 mM phosphate buffer solution (pH 7.3) as the lu nt. The first colored band contained the dye-protein conjugate. A later blue band with a

much higher retention time contained the separated free dye. A s ries of labeling reactions as described above were set up to obtain different dye-to-protein ratios. Compared to the free forms, the protein-bound forms of the dyes show distinct changes in their spectral properties.

Protein concentration was determined using the BCA Protein Assay Reagent Kit from Pierce (Rockford, IL). The dye-to-protein ratio (D/P) gives the number of dye molecules covalently bound to the protein.

Covalent attachment of NHS-ester (14) to polyclonal anti-HSA

385 μL (5.2 mg/mL) of anti-HSA were dissolved in a 750 μL bicarbonate buffer (0.1 M, pH 9.0). 1 mg of NHS-ester (14) was dissolved in 50 μL of DMF and slowly added to the above-prepared protein solution with stirring. After 20 h of stirring, the protein-conjugate was separated from the free dye using Sephadex G50 and a phosphate buffer (22 mM, pH 7.2). The first blue band that was isolated contained the labeled conjugate.

Conjugation of (14) to HSA

0.5 mg of (14) in 50 μL of DMF were slowly added to a stirred solution of 5 mg of HSA in 750 μL of bicarbonate buffer (0.1 M, pH 9.0). The mixture was stirred for another 6 h at room temperature. The mixture was dialyzed against a phosphate buffer (22 mM, pH 7.2) using a dialysis membrane (1500 FT, Union Carbid) with a cutoff of 10.000.

Analysis: λ_{max}(abs) = 642 nm (PBS); λ_{max}(em) = 654 nm (PBS).

Similar reactions were performed using the other reactive dyes.

Fluorescence decay times of various dyes and their conjugates:

The following table shows fluorescence decay times of various dyes and their conjugates. The experimental conditions included (1) excitation at 600 nm, using a rhodamine B dye laser, (2) emission observed at 660 nm, using an interference filter having a 10 nm band pass, and (3) temperature of 20°C.

Sample	Decay time [ns]	Amplitude	Fracti nal Intensity	Mean lifetime [ns]	Chi square
3a	0.21	0.752	0.496	0.43	3.7
	0.65	0.248	0.504		
4	0.20	0.558	0.286	0.51	3.8
	0.64	0.442	0.714		
3b-HSA	0.18	0.676	0.142		
	0.96	0.089	0.097	2.26	1.7
	3.81	0.235	0.761		
13-HSA	0.011	0.865	0.036		
	0.768	0.068	0.201	2.44	5.22
	2.99	0.067	0.764		
Cy5	1.02	1	1	1.01	2.1
Cy5-hCG	0.16	0.408	0.071	1.33	2.8
	1.41	0.592	0.929		

Spectral prop rti and dye-t -prot in rati s for vari us reactiv squaraine dyes and their conjugates:

Spectral properties and dye-to-protein ratios were determined for various reactive squaraine dyes and their conjugates. Figure 1 shows absorption (excitation) and emission spectra for **(13)**-HSA in PBS. The following table summarizes data for **(13)**-HSA and various other reactive squaraine dyes and their conjugates in PBS.

Squaraine	λ_{max}(abs) [nm]	λ_{max} (em) [nm]	ε [L/(mol*cm)]	Q.Y. [%]	D/P [mol/mol]
3b	635	642	180.000	13	—
3b-HSA	642	653	—	60 - 70	1
6a	627	647	100.000	3	—
7	634	646	120.000	13	
7-HSA	635	660	—	50	0.5
13	630	649	66.000	5	—
13-HSA	642	654	—	60 - 70	0.8
15	667	685	110.000	4	—
15-HSA	685	704	—	n.d.	n.d.

EXAMPLE 12

Description of applications of the invention

Photoluminescent compounds provided In addition to the compounds the invention provides also a number of methods for utilizing these compounds in various assay formats.

The assay may be a competitive assay that includes a recognition moiety, a binding partner, and an analyte. Binding partners and analytes may be selected from the group consisting of biomolecules, drugs, and polymers. In some competitive assay formats, on or more components are label d with

photoluminescent compounds in accordance with the invention. For example, the binding partner may be labeled with such a photoluminescent compound, and the displacement of the compound from an immobilized recognition moiety may be detected by the appearance of fluorescence in a liquid phase of the

5   assay. In other competitive assay formats, an immobilized enzyme may be used to form a complex with the fluorophore-conjugated substrate.

The binding of antagonists to a receptor can be assayed by a competitive binding method in so called ligand/receptor assays. In such assays, a labeled antagonist competes with an unlabelled ligand for the receptor binding site. One

10   of the binding partner can be, but not necessarily does has to be immobilized. Such assays can also be performed in microplates. Immobilization can be achieved via covalent attachment to the well wall or to the surface of beads.

Other preferred assay formats are immunological assays. There are several types assay formats. Competitive binding assays, in which labeled and

15   unlabeled antigens compete for the binding sites on the surface of an antibody (binding material). Typically, there are incubation times required to provide sufficient time for equilibration. Such assays can be performed in a heterogeneous or homogeneous fashion.

Sandwich assays use secondary antibodies and access binding material

20   is removed from the analyte by a washing step.

Other types of reactions include binding between avidin and biotin, protein A and immunoglobulins, lectins and sugars (e.g., concanavalin A and glucose).

Photoluminescent compounds described here also may be used to

25   sequence nucleic acids and peptides. For example, fluorescently labeled oligonucleotides may be used to trace DNA fragments.

Other applications of labeled DNA primers besides for DNA sequencing are in fluorescence in-situ hybridization methods (FISH) and for single nucleotide polymorphisms (SNPs) applications.

30   Multicolor labeling experiments allow different biochemical parameters to b monitored simultan usly. For this purpose, two or more fluorophores ar introduced int the biological system to report on different bi ch mical

48

functions. Th technique can be applied to flu rescence *in-situ* hybridization (FISH), DNA sequencing, fluorescence microscopy, and flow cytometry. One way to achieve multicolor analysis is to label biomolecules such as nucleotides, proteins or DNA primers with different fluorescent markers and distinct fluorescence properties. Fluorophores with narrow emission bandwidths are preferred for multicolor labeling, because they have only a small overlap with the other dyes and hence increase the number of dyes possible in a multicolor experiment. Importantly, the emission maxima have to be well separated from each other to allow sufficient resolution of the signal. A suitable multicolor triplet of fluorophores would include Cy3, TRITC, and a photoluminescent compound as described herein, among others.

The simultaneous use of FISH (fluorescence *in-situ* hybridization) probes in combination with different fluorophores is useful for the detection of chromosomal translocations, for gene mapping on chromosomes, and for tumor diagnosis, to name only a few. One way to achieve simultaneous detection of multiple sequences is to use combinatorial labeling. Up to seven different DNA targets can be simultaneously visualized by using a combination of haptenated DNA probes (e.g. biotin, digoxigenin or dinitrophenol) with three sets of distinguishable fluorophores showing emission in the green (fluorescein), red (Texas Red), and blue (7-amino-4-methyl-coumarin-3-acidic acid or Cascade Blue) (Ried et al., Proc. Natl. Acad. Aci. *USA* 89, 1388-1392 (1992)). Three labeled DNA probes can be visualized by the distinct spectra of the three fluorescent markers, while four others will appear as fluorophore mixtures, e.g. probe 4 (fluorescein and rhodamine); probe 5 (fluorescein and Cascade Blue); probe 6 (rhodamine and cascade Blue); and probe 7 (fluorescein, rhodamine and Cascade Blue).

The second way is to label each nucleic acid probe with a fluorophore with distinct spectral properties. Similar conjugates can be synthesized from this invention and used in a multicolor multisequence analysis approach.

The luminescent compounds of the invention can also be used for screening assays for a combinatorial library of compounds. The compounds

can be screened for a number of characteristics, including their specificity and avidity for a particular recognition moiety.

Assays for screening a library of compounds are well known. A screening assay is used to determine compounds that bind to a target molecule, and thereby create a signal change which is generated by a labeled ligand bound to the target molecule. Such assays allow screening of compounds that act as agonists or antagonists of a receptor, or that disrupt a protein-protein interaction. It also can be used to detect hybridization pr binding of DNA and/or RNA.

Other ways to do screening assays are based on compounds that affect the enzyme activity. For such purposes, nonfluorescent enzyme substrates of the invention could be used to trace the interaction with the substrate.

It is also possible to test for compounds that interfere with proteins that inhibit enzyme activity using an electrophoretic assay. In such assays, the most active compounds prevent enzyme inhibition, resulting in more enzymatic catalysis.

Besides non-fluorescent enzymes substrates, fluorescent substrates can be used for such assays. The cleavage of the fluorescent substrate leads to a change in the spectral properties such as the excitation and emission maximum, which allows to distinguish between the free and the bound fluorophore.

Analytes

The invention can be used to detect an analyte that interacts with a recognition moiety in a detectable manner. As such, the invention can be attached to a recognition moiety which is known to those of skill in the art. Such recognition moieties allow the detection of specific analytes. Examples are pH-, or potassium sensing molecules, e.g., synthesized by introduction of potassium chelators such as crown-ethers (aza crowns, thia crowns etc). Calcium-sensors based on BAPTA (1,2-Bis(2-aminoph noxy)ethan-N,N,N',N'-tetra-aceticacid) as the chelating sp cies are frequently used to

trace the intracellular ion concentrations. The combination of a compound of the invention and the calcium binding moiety BAPTA can lead to new long-wavelength absorbing and emitting Ca-sensors which could be used for determination of intra- and extracellular calcium concentrations (Akkaya et al.,
5 Tetrahedron Lett. 38, 4513-4516 (1997)).

Fluorescence methods

These compounds of the new invention can be detected applying commonly used intensity based fluorescent methods. The squaraine dyes are
10 known to have lifetimes in the range of hundreds of ps to a few ns (see Table). The nanosecond lifetime and long-wavelength absorption and emission of these dyes when bound to proteins would allow them to be measured with inexpensive instrumentation using laser diodes for excitation and avalanche photodiodes for detection. Typical assay based on the
15 measurement of the fluorescence lifetime as a parameter are FRET (fluorescence resonance energy transfer) assays. The binding between a fluorescent donor labeled species (typically an antigen) and a fluorescent acceptor labeled species are accompanied by a change in the intensity and the fluorescence lifetime. The lifetime can be measured using intensity- or
20 phase-modulation-based methods (J.R. LAKOWICZ, PRINCIPLES OF FLUORESCENCE SPECTROSCOPY (1983)).

Squaraine dyes exhibit high intrinsic polarization in the absence of rotational motion, making them useful as tracers in fluorescence polarization (FP) assays. Fluorescence polarization immunoassays (FPI) are widely
25 applied to quantify low molecular weight antigens. The assays are based on polarization measurements of antigens labeled with fluorescent probes. The requirement for polarization probes used in FPIs is that emission from the unbound labeled antigen be depolarized and increase upon binding to the antibody. Low molecular weight species labeled with the compounds of the
30 invention can be used in such binding assays, and the unknown analyt concentration can determined by the change in polariz d emission fr m the fluorescent tracer molecule.

Compositions and Kits

The invention also provides compositions, kits and integrated systems for practicing the various aspects and embodiments of the invention, including producing the novel compounds and practicing of assays.

The materials, methods and applications of the invention are exemplified by the following description of the synthesis and the spectral properties of the compounds.

The synthesis and spectral characterization of a squaraine derivative for covalent attachment to biomolecules was already reported. Squaraines, which are 1,3-disubstituted squaric acid derivatives, show high absorption coefficients (ϵ > 200.000 l mol^{-1} cm^{-1}) in the red region, display a high photostability, and allow the introduction of reactive functional groups such as NHS esters. These dyes exhibit good quantum yields on binding to proteins. The hydrophilic character of the dyes can be improved by introducing sulfonic acid groups.

The advantages of fluorescence detection at long wavelength excitation are the decreased autofluorescence from cells and tissues and the use of inexpensive laser light sources such as diode lasers operating at 635, 645, and 650 nm. The autofluorescence of biological samples decreases with increasing wavelength, particularly beyond 600 nm. Only a few fluorescent probes exist that absorb in the red or near infrared (NIR) region and even fewer of them are available in a reactive form. Amine-reactive functionalities such as isothiocyanate and N-hydroxysuccinimide esters and thiol-reactive iodoacetamide and maleimide groups can be used to covalently attach marker molecules to drugs, DNA, antibodies or synthetic polymers.

Although the invention has been disclosed in preferred forms, the specific embodiments thereof as disclosed and illustrated herein are not to be considered in a limiting sense, because numerous variations are possible. Applicant regards the subject matter of his invention to include all novel and nonobvious combinations and subcombinations of the various lements, featur s, functions, and/or prop rties disclosed herein. No singl element, feature, function, r property of the disclosed embodiments is essential. The

following claims define certain combinations and subcombinations of elements, features, functions, and/or properties that are regarded as novel and nonobvious. Other combinations and subcombinations may be claimed through amendment of the present claims or presentation of new claims in this or a related application. Such claims, whether they are broader, narrower, or equal in scope to the original claims, also are regarded as included within the subject matter of applicant's invention.

I CLAIM:

1.   A composition of matter comprising a photoluminescent compound, the photoluminescent compound comprising:

wherein:

(a)   Z is a four, five, or six-member aromatic ring;

(b)   A, B, C, D, E, and F are substituents of Z, wherein F is absent when Z is a five-member ring, and wherein E and F are absent when Z is a four-member ring;

(c)   A, B, C, D, E, and F may be present in any order, provided that B and C are adjacent, in which case each of A, D, E, and F is neutral, or provided that B and C are separated by one of A, D, E, or F, in which case one of A, D, E, and F is negatively charged;

(d)   A is selected from the group consisting of S, Se, Te, and $C(R^a)(R^b)$, wherein each of R^a and R^b is selected from the group consisting of carbonic acid, cyano, carboxamide, carbonic ester, and aliphatic amine groups;

(e)   each of B and C is selected from the group consisting of W^1 and W^2, wherein W^1 and W^2 are given by

$$W^1 \qquad \underset{R}{\overset{\displaystyle \begin{array}{c} \end{array}}{\underset{N}{\overset{\begin{array}{c} X \overset{1}{\diagdown} X \diagdown Y \\ 2 \diagdown X \diagup \quad \diagdown \\ X \underset{3}{\diagup} \\ X \diagdown X \diagup \end{array}}{}}}} = CH_2(-CH = CH)_{\overline{n}} -$$

$$W^2 \qquad \underset{R}{\overset{\displaystyle \begin{array}{c} \end{array}}{\underset{N \oplus}{\overset{\begin{array}{c} X \overset{1}{\diagdown} X \diagdown Y \\ 2 \diagdown X \diagup \quad \diagdown \\ X \underset{3}{\diagup} \\ X \diagdown X \diagup \end{array}}{}}}} - CH_2(= CH - CH)_{\overline{n}} =$$
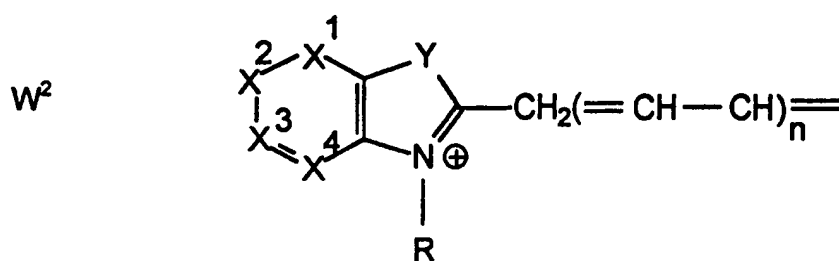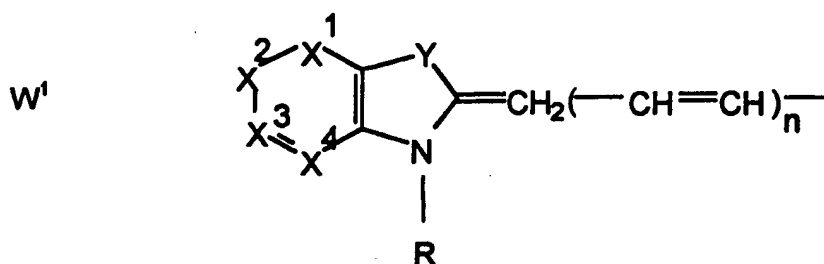
(f)   each of B and C is W^1 if B and C are adjacent, and one of B and C is W^1 and one of B and C is W^2 if B and C are separated by one of A, D, E, and F;

(g)   each of D, E, and F, unless absent according to (b), is selected from the group consisting of O, S, Se, Te, N-R^c, N(R^d)(R^e), and C(R^f)(R^g), wherein each of R^c, R^d, and R^e is selected from the group consisting of aliphatic, heteroatom-substituted aliphatic, polyether, aromatic, reactive aliphatic, and reactive aromatic groups, R^f and R^g being selected from the group consisting of carbonic acid, cyano, carboxamide, carbonic ester, and aliphatic amine groups;

(h)   n is independently selected for each of B and C from the group consisting of 0, 1, and 2;

(i)   Y is independently selected for each of B and C from the group consisting of O, S, Se, Te, N-R^h, and C(R^i)(R^j), wherein R^h is selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, and reactive aliphatic groups, and wh rein each of R^i and R^j is s lected from the group consisting of aliphatic and r activ aliphatic groups;

(j)   R is independently selected for ach of B and C from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more reactive groups capable of covalent attachment to a carrier, and ionic substituents capable of increasing the hydrophilicity of the entire compound; and

(k)   each of X^1, X^2, X^3, and X^4 is independently selected for each of B and C from the group consisting of N, O, S, and C-R^k, wherein R^k is selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more reactive groups capable of covalent attachment to a carrier, ionic substituents capable of increasing the hydrophilicity of the entire compound, parts of a condensed aromatic or heterocyclic ring, and parts of a substituted condensed aromatic or heterocyclic ring.
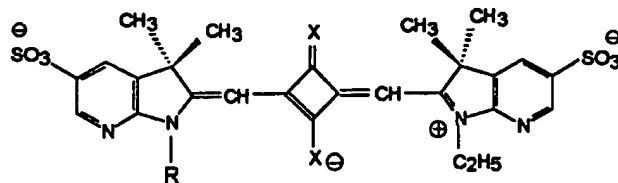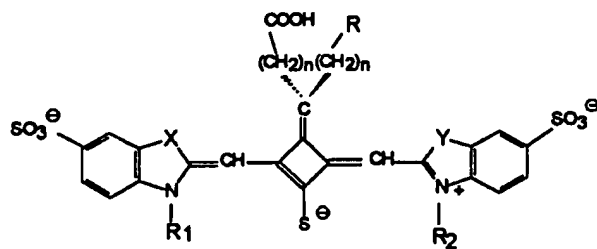
56

2.   Th   composition of claim 1, wherein
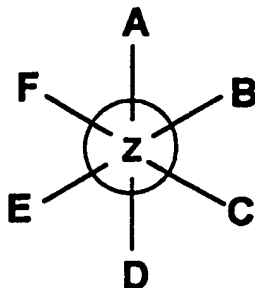
is selected from the group consisting of
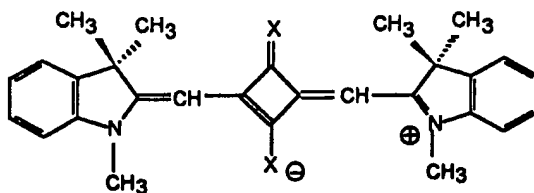
$X = S$

$X = O, S, N\text{-}R, CR_2$

$n = 1\text{-}30$

3.   The composition of claim 1, wher in Z is based on squaric acid, croconic acid, or rhodizonic acid.

4.   The composition of claim 1, wherein D is selected from the group consisting of S, Se, and Te.

5.   The composition of claim 1, wherein at least one substituent of Z includes a reactive group.

6.   The composition of claim 5, wherein the reactive group is selected for reacting with amine moieties from the group consisting of N-hydroxysuccinimide esters, isothiocyanates, and sulfonylhalogenides.

7.   The composition of claim 5, wherein the reactive group is selected for reacting with thio moieties from the group consisting of iodoacetamides and maleimides.

8.   The composition of claim 5, wherein the reactive group is selected for reacting with nucleic acids from the group consisting of phosphoamidites.

9.   The composition of claim 1, wherein at least one substituent of Z includes a linked carrier.

10.   The composition of claim 9, wherein the carrier is selected from the group consisting of polypeptides, polynucleotides, beads, microplate well surfaces, and other solid surfaces.

11. The composition of claim 10, wher in the carrier is a polypeptide or a polynucleotide.

12. The composition of claim 1, further comprising a carrier, which is associated noncovalently with the photoluminescent compound.

13. The composition of claim 1, further comprising a carrier, which is associated covalently with the photoluminescent compound through reaction with a reactive group on at least one substituent of Z.

14. The composition of claim 1, wherein at least one substituent of Z is an ionic substituent capable of increasing the hydrophilicity of the entire photoluminescent compound.

15. The composition of claim 14, wherein the ionic substituent is selected from the group consisting of SO_3^-, COO^-, and $N(R^l)^+$, wherein R^l is an aliphatic or aromatic moiety.

16. The composition of claim 1, wherein R^a is $(CH_2)_nCOOH$ or $(CH_2)NH_2$.

17. The composition of claim 1, wherein the photoluminescent compound is suitable for excitation in the red or near infrared region.

18. The composition of claim 1, wherein the photoluminescent compound is capable of emitting light having a wavelength in the range 600-900 nanometers.

19. The composition of claim 1, wherein the photoluminescent compound has a Stokes' shift of at least about 5 nanom ters.

20.   Th   composition of claim 1, wherein the photolumin scent compound is capable of covalently reacting with at least one of the following: biological cells, DNA, lipids, nucleotides, polymers, proteins, and pharmacological agents.

21.   The composition of claim 1, wherein the photoluminescent compound is covalently attached to at least one of the following: biological cells, DNA, lipids, nucleotides, polymers, proteins, and pharmacological agents.

22.   The composition of claim 1, wherein the photoluminescent compound is symmetric about Z.

23.   The composition of claim 1, wherein the photoluminescent compound is asymmetric about Z.

24.   The composition of claim 1, wherein m and n are 1.

25.   The composition of claim 1, wherein B and C are adjacent, linked to Z through a 1,2 linkage.

26.   The composition of claim 1, wherein B and C are separated by one of A, D, E, or F, linked to Z through a 1,3 linkage.

27.   The composition of claim 1, further comprising a second compound selected from the group consisting of luminophores and chromophores.

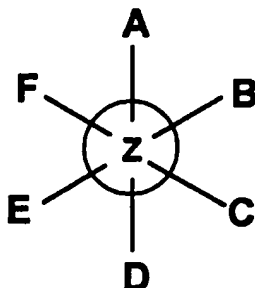28.   The composition of claim 27, wherein one of the photolumin scent compound and the second compound is an energy transfer donor and the other is an n rgy transf r acceptor.

29.   Th   composition of claim 1, wherein the photoluminescent compound may be induced to luminesce by exposing the photoluminescent compound to one or more of the following: electromagnetic energy, chemical energy, and electrochemical energy.

5

30. A composition of matter comprising:

wherein:

(a)   Z is a four, five, or six-member aromatic ring;

(b)   A, B, C, D, E, and F are substituents of Z, wherein F is absent when Z is a five-member ring, and wherein E and F are absent when Z is a four-member ring;

(c)   A, B, C, D, E, and F may be present in any order, and each of A, B, C, D, E, and F are bound to Z by a single or double bond;

(d)   A is selected from the group consisting of S, Se, Te, and $C(R^a)(R^b)$, wherein each of R^a and R^b is selected from the group consisting of carbonic acid, cyano, carboxamide, carbonic ester, and aliphatic amine groups;

(e)   B is selected from the group consisting of W^1 and W^2, wherein W^1 and W^2 are given by

W^1

$$\text{W}^2 \qquad \begin{array}{c} \overset{1}{X} \\ \overset{2}{X} \diagdown \overset{}{X} \diagdown Y \\ X\overset{3}{|} \qquad \diagdown C-CH_2(=CH-CH)=_n \\ \overset{}{X} \diagdown \overset{4}{X} \diagdown N \oplus \\ \overset{|}{R} \end{array}$$

(f)   each of C, D, E, and F, unless absent according to (b), is selected from the group consisting of O, S, Se, Te, N-R^c, N(R^d)(R^e), and C(R^f)(R^g), wherein each of R^c, R^d, and R^e is selected from the group consisting of aliphatic, heteroatom-substituted aliphatic, polyether, aromatic, reactive aliphatic, and reactive aromatic groups, R^f and R^g being selected from the group consisting of carbonic acid, cyano, carboxamide, carbonic ester, and aliphatic amine groups;

(g)   n is selected from the group consisting of 0, 1, and 2;

(h)   Y is selected from the group consisting of O, S, Se, Te, N-R^h, and C(R^i)(R^j), wherein R^h is selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, and reactive aliphatic groups, and wherein each of R^i and R^j is selected from the group consisting of aliphatic and reactive aliphatic groups;

(i)   R is selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more reactive groups capable of covalent attachment to a carrier, and ionic substituents capable of increasing the hydrophilicity of the entire compound; and

(j)   each of X^1, X^2, X^3, and X^4 is selected from the group consisting of N, O, S, and C-R^k, wherein R^k is selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more r active groups capable of covalent attachment to a carrier, ionic substituents capable of increasing the hydrophilicity of the entire compound,

parts of a condensed aromatic or heterocyclic ring, and parts of a substituted condensed aromatic or heterocyclic ring.

31.   The composition of claim 30, wherein Z is based on squaric acid, croconic acid, or rhodizonic acid.

32.   The composition of claim 30, wherein A is S.

33.   The composition of claim 30, wherein Z is a four member ring.

34.   The composition of claim 33, wherein each of C and D are O.

35.   The composition of claim 33, wherein at least one of C and D are S.

36.   The composition of claim 30, wherein R is $C_5H_8O_2N_a$.

64

37.   A composition f matter comprising:

wherein:

(a)   Z is a four, five, or six-member aromatic ring;

(b)   A, B, C, D, E, and F are substituents of Z, wherein F is absent
when Z is a five-member ring, and wherein E and F are absent when Z is a
four-member ring;

(c)   A, B, C, D, E, and F may be present in any order, and each of A,
B, C, D, E, and F are bound to Z by a single or double bond;

(d)   B is selected from the group consisting of W^1 and W^2, wherein
W^1 and W^2 are given by

W^1

$$W^2 \qquad \underset{\underset{\underset{\underset{N^{\oplus}}{|}}{R}}{}}{\overset{\overset{1}{\underset{3}{\underset{X^3}{\overset{2}{X}}}}X}{}} \cdots Y \quad\text{—}CH_2(=CH—CH)\overline{\overline{=}}_n$$
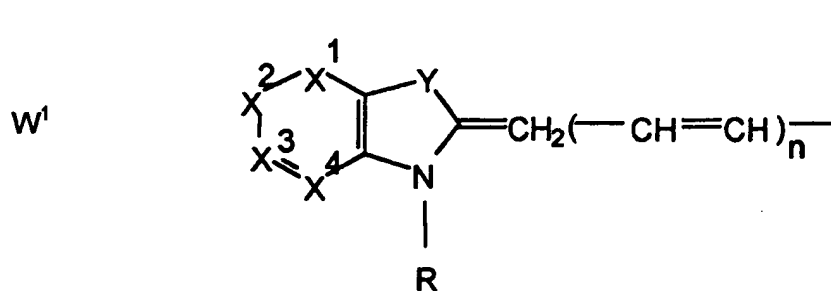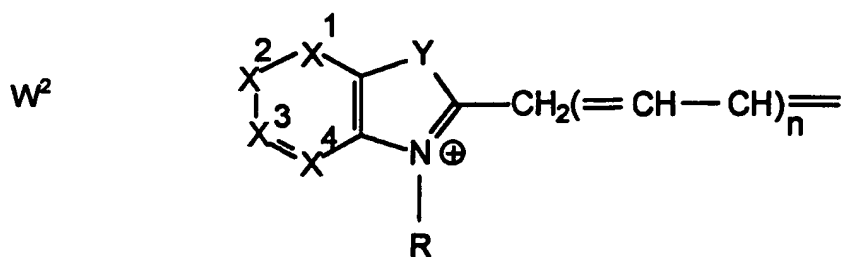
(e)   each of A, C, D, E, and F, unless absent according to (b), is selected from the group consisting of O, S, Se, Te, N-R^c, N(R^d)(R^e), and C(R^f)(R^g), wherein each of R^c, R^d, and R^e is selected from the group consisting of aliphatic, heteroatom-substituted aliphatic, polyether, aromatic, reactive aliphatic, and reactive aromatic groups, R^f and R^g being selected from the group consisting of carbonic acid, cyano, carboxamide, carbonic ester, and aliphatic amine groups;

(f)   n is selected from the group consisting of 0, 1, and 2;

(g)   Y is selected from the group consisting of O, S, Se, Te, N-R^h, and C(R^i)(R^j), wherein R^h is selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, and reactive aliphatic groups, and wherein each of R^i and R^j is selected from the group consisting of aliphatic and reactive aliphatic groups;

(h)   R is selected from the group consisting of H, aliphatic groups comprising 3 or more carbons, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more reactive groups capable of covalent attachment to a carrier, and ionic substituents capable of increasing the hydrophilicity of the entire compound; and

(i)   each of X^1, X^2, X^3, and X^4 is selected from the group consisting of N, O, S, and C-R^k, wherein R^k is selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to on or more reactive groups capable of covalent attachment to a carri r, ionic substituents capabl of incr asing the hydrophilicity of the entire compound,

parts of a condens d aromatic or heterocyclic ring, and parts of a substituted condensed aromatic or heterocyclic ring.

38.   The composition of claim 37, wherein Z is based on squaric acid, croconic acid or rhodizonic acid.

39.   The composition of claim 37, wherein each of at least two of A, C, and D is O.

40.   The composition of claim 37, wherein R is is $C_5H_8O_2N_a$.
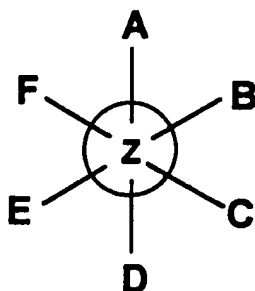
67

41.   A composition of matter comprising a photoluminescent compound, the photoluminescent compound comprising:

wherein:

(a)   Z is a four, five, or six-member aromatic ring;

(b)   A, B, C, D, E, and F are substituents of Z, wherein F is absent when Z is a five-member ring, and wherein E and F are absent when Z is a four-member ring;

(c)   A, B, C, D, E, and F may be present in any order, provided that B and C are adjacent, in which case each of A, D, E, and F is neutral, or provided that B and C are separated by one of A, D, E, or F, in which case one of A, D, E, and F is negatively charged;

(d)   each of B and C is selected from the group consisting of W^1 and W^2, wherein W^1 and W^2 are given by

W^1

68

$$W^2 \quad \underset{2}{\overset{1}{\text{X}}}\text{X}\text{—}\text{Y}\text{—CH}_2(\!\!=\!\!\text{CH}\text{—CH})_n\!\!=\!\!$$

(e) each of B and C is W^1 if B and C are adjacent, and one of B and C is W^1 and one of B and C is W^2 if B and C are separated by one of A, D, E, and F;

(f) each of A, D, E, and F, unless absent according to (b), is selected from the group consisting of O, S, Se, Te, N-R^c, N(R^d)(R^e), and C(R^f)(R^g), wherein each of R^c, R^d, and R^e is selected from the group consisting of aliphatic, heteroatom-substituted aliphatic, polyether, aromatic, reactive aliphatic, and reactive aromatic groups, R^f and R^g being selected from the group consisting of carbonic acid, cyano, carboxamide, carbonic ester, and aliphatic amine groups;

(g) n is independently selected for each of B and C from the group consisting of 0, 1, and 2;

(h) Y is independently selected for each of B and C from the group consisting of O, S, Se, Te, N-R^h, and C(R^i)(R^j), wherein R^h is selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, and reactive aliphatic groups, and wherein each of R^i and R^j is selected from the group consisting of aliphatic and reactive aliphatic groups;

(i) R is independently selected for each of B and C from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more reactive groups capable of covalent attachment to a carrier, and ionic substituents capable of increasing the hydrophilicity of the ntire compound, provided that R in at l ast one of B and C is —(CH$_2$)$_p$— COOR^k, wh r in P is an integer of at least 1, and R^{k}is H or NHS; and

69

(j)   each of X^1, X^2, X^3, and X^4 is independently selected for each of B and C from the group consisting of N, O, S, and C-R^l, wherein R^l is selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more reactive groups capable of covalent attachment to a carrier, ionic substituents capable of increasing the hydrophilicity of the entire compound, parts of a condensed aromatic or heterocyclic ring, and parts of a substituted condensed aromatic or heterocyclic ring.

42.   The composition of claim 41, wherein P is 5.

43.   The composition of claim 41, wherein R in one of B and C is CH_3 or H.

44.   The composition of claim 41, wherein the compound is symmetrical around Z.

45.   The composition of claim 41, wherein the compound is asymmetric around Z.

46.   The composition of claim 41, wherein R in each of B and C is —$(CH_2)_P$—$COOR^k$, wherein P is an integer of at least 1, and R^k is H or NHS.

47.   The composition of claim 41, wherein at least one of A, D, E, and F, unless absent according to (b), is S.
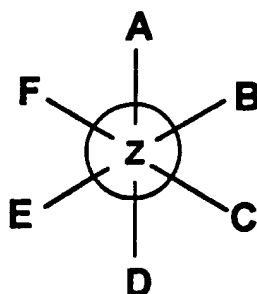
48.   The composition of claim 41, wherein Z is based on squaric acid, croconic acid or rhodizonic acid.

70

49.   The composition of claim 48, wherein Z is based on squaric acid.

50.   A composition of matter comprising a photoluminescent compound, the photoluminescent compound comprising:

wherein:

(a)   Z is a four, five, or six-member aromatic ring;

(b)   A, B, C, D, E, and F are substituents of Z, wherein F is absent when Z is a five-member ring, and wherein E and F are absent when Z is a four-member ring;

(c)   A, B, C, D, E, and F may be present in any order, provided that B and C are adjacent, in which case each of A, D, E, and F is neutral, or provided that B and C are separated by one of A, D, E, or F, in which case one of A, D, E, and F is negatively charged;

(d)   each of B and C is selected from the group consisting of W^1 and W^2, wherein W^1 and W^2 are given by

W^1

$$W^2 \qquad \text{(structure)} \quad -CH_2(=CH-CH)\!\!=_n$$

(e)   each of B and C is W^1 if B and C are adjacent, and one of B and C is W^1 and one of B and C is W^2 if B and C are separated by one of A, D, E, and F;

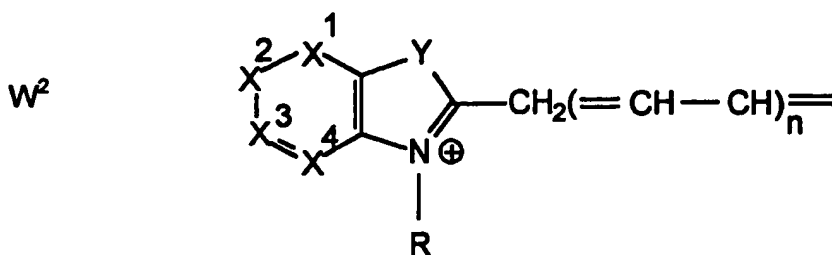(f)   each of A, D, E, and F, unless absent according to (b), is selected from the group consisting of O, S, Se, Te, $N\text{-}R^c$, $N(R^d)(R^e)$, and $C(R^f)(R^g)$, wherein each of R^c, R^d, and R^e is selected from the group consisting of aliphatic, heteroatom-substituted aliphatic, polyether, aromatic, reactive aliphatic, and reactive aromatic groups, R^f and R^g being selected from the group consisting of carbonic acid, cyano, carboxamide, carbonic ester, and aliphatic amine groups;

(g)   n is independently selected for each of B and C from the group consisting of 0, 1, and 2;

(h)   Y is independently selected for each of B and C from the group consisting of O, S, Se, Te, $N\text{-}R^h$, and $C(R^i)(R^j)$, wherein R^h is selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, and reactive aliphatic groups, and wherein each of R^i and R^j is selected from the group consisting of aliphatic and reactive aliphatic groups;

(i)   R is independently selected for each of B and C from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more reactive groups capable of covalent attachment to a carrier, and ionic substituents capable of increasing the hydrophilicity of the entire compound; and

(j)   ach of X^1, X^2, X^3, and X^4 is independently selected for each of B and C from th group consisting of N, O, S, and $C\text{-}R^k$, wherein R^k is

selected from the group consisting of H, aliphatic groups, alicyclic groups, aromatic groups, linked carriers, reactive groups capable of covalent attachment to a carrier, spacers bound to one or more reactive groups capable of covalent attachment to a carrier, ionic substituents capable of increasing the hydrophilicity of the entire compound, parts of a condensed aromatic or heterocyclic ring, and parts of a substituted condensed aromatic or heterocyclic ring, provided that at least one of X^1, X^2, X^3, and X^4 is a heteroatom.

73

51.   A composition of matt r comprising:
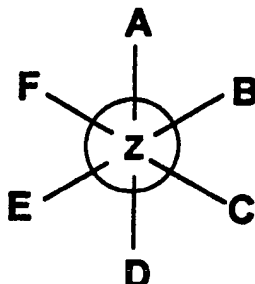
10   wherein:

(a)   Z is a four, five, or six-member aromatic ring;

(b)   A, B, C, D, E, and F are substituents of Z, wherein F is absent when Z is a five-member ring, and wherein E and F are absent when Z is a four-member ring;

15   (c)   A, B, C, D, E, and F may be present in any order, provided that B and C are adjacent, in which case each of A, D, E, and F is neutral, or provided that B and C are separated by one of A, D, E, or F, in which case one of A, D, E, and F is negatively charged;

(d)   A is selected from the group consisting of S, Se, Te, and

20      $C(R^a)(R^b)$, wherein each of R^a and R^b is selected from the group consisting of carbonic acid, cyano, carboxamide, carbonic ester, and aliphatic amine groups; and

(e)   each of B, C, D, E, and F is selected so that the composition is photoluminescent.

25

52.   The composition of claim 51, wherein A is S.

74

53.   A m thod of performing a photoluminescence assay, th method comprising:

    selecting a photoluminescent compound according to claim 1;

    exciting the photoluminescent compound with excitation light; and

    detecting emission light emitted by the photoluminescent compound.

54.   The method of claim 53, including the step of detecting fluorescence.

55.   The method of claim 53, including the step of detecting phosphorescence.

56.   The method of claim 53, further comprising analyzing the emission light and determining luminescence intensity, lifetime, or polarization.

57.   The method of claim 53, further comprising associating the photoluminescent compound with a second molecule.

58.   The method of claim 53, further comprising performing multicolor multisequencing analysis based on in-situ hybridization.

59.   A method of synthesizing a photoluminescent compound, the method comprising;

    synthesizing an intermediate in accordance with one of the structures shown in claims 30 and 37; and

    performing one or more of the actions to obtain a structure in accordance with the compound of claim 1 or the comp und of claim 41.
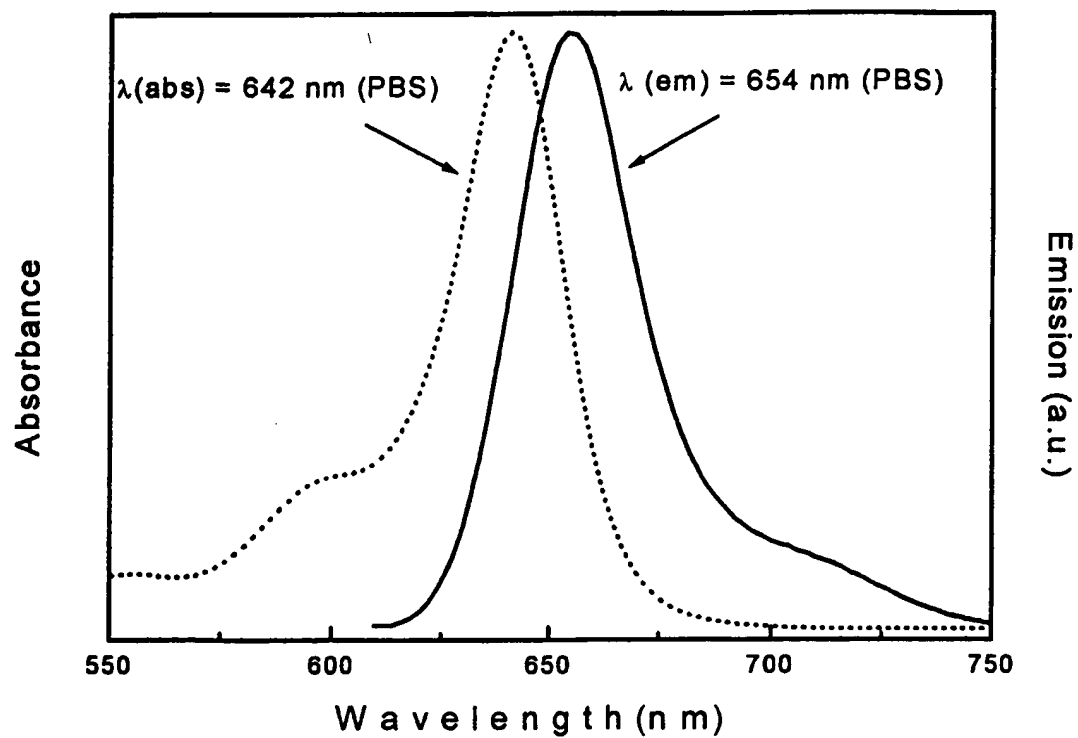
1/1

Figure 1

INTERNATIONAL SEARCH REPORT

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) :C09K 11/06; G01N 21/64
US CL : 252/301.16; 436/172; 422/82.08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 252/301.16; 436/172; 422/82.08

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4,883,867 A (LEE et al) 28 November 1989.	1-29 and 53-58
A	US 5,101,015 A (BRYNES et al) 31 March 1992.	1-29 and 53-58
A	US 3,996,345 A (ULLMAN et al) 07 December 1976.	1-29 and 53-58
A	US 3,998,943 A (ULLMAN) 21 December 1976.	1-29 and 53-58

☐ Further documents are listed in the continuation of Box C.   ☐ See patent family annex.

*	Special categories of cited documents:	"T"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A"	document defining the general state of the art which is not considered to be of particular relevance		
"B"	earlier document published on or after the international filing date	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L"	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)		
		"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O"	document referring to an oral disclosure, use, exhibition or other means		
"P"	document published prior to the international filing date but later than the priority date claimed	"&"	document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
16 JULY 1999	0 9 AUG 1999

Name and mailing address of the ISA/US	Authorized officer
Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231	C. MELISSA KOSLOW
Facsimile No. (703) 305-3230	Telephone No. (703) 308-0661

Form PCT/ISA/210 (second sheet)(July 1992)★

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US99/07627

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
   because they relate to subject matter not required to be searched by this Authority, namely:

2. ☒ Claims Nos.: 2
   because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

   The claim, as written, is incomplete. There is a blank in this claim and it cannot be determined what should appear in the blank. Also the claim ends with the phrase "the group consisting of".

3. ☐ Claims Nos.:
   because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

   Please See Extra Sheet.

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.

2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.

3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
   1-29 and 53-59

Remark on Protest   ☐ The additional search fees were accompanied by the applicant's protest.
   ☐ No protest accompanied the payment of additional search fees.

Form PCT/ISA/210 (continuation of first sheet(1))(July 1992)★

BOX II. OBSERVATIONS WHERE UNITY OF INVENTION WAS LACKING
This ISA found multiple inventions as follows:

This application contains the following inventions or groups of inventions which are not so linked as to form a single inventive concept under PCT Rule 13.1. In order for all inventions to be searched, the appropriate additional search fees must be paid.

Group I, claims, 1-29 and 53-59 drawn to a composition comprising a luminescent compound, a method of performing a luminescent assay using the compound of claim 1 and the method for producing the compound.

Group II, claims 30-36, drawn to a nonluminescent compound.

Group III, claims 37-40, drawn to a nonluminescent compound different from that in claims 30-36.

Group IV, claims 41-50, and 59, drawn to a composition comprising a luminescent compound different from that in claims 1-29, and the method for producing it.

Group V, claims 51 and 52, drawn to a composition comprising a luminescent compound different from that in claims 1-29 and that in claims 41-50.

The inventions listed as Groups I-V do not relate to a single inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons:

The composition of claims 1-29 containing luminescent compound having the formula in claim 1 is considered the special technical feature of the invention.

The compositions in claims 30-40 are not luminescent and thus they lack the special technical feature. The composition of claims 30-36 also lacks the special technical feature since it does not meet requirements (c), (e) and (f) of claim 1. The composition of claims 37-40 also lacks the special technical feature since it does not meet requirements (c), (d), (e) and (f) of claim 1.

The composition of claims 41-50 lacks the special technical feature since it does not meet requirements (d) and (g) of claim 1.

The composition of claims 51 and 52 lacks the special technical feature since it does not meet requirements (e)-(k) of claim 1.